## **INDUSTRIAL VACUUM COMPONENTS**

TUBING, BENDS, COUPLINGS & FITTINGS



## **SERVICES**

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ACCESSORIES

#### WHEN ORDERING, PLEASE SPECIFY TYPE OF MATERIAL

Accessories ...... 29-32

- Carbon
- Stainless
- Aluminum
- Galvanized Steel



#### **TUBING**

#### **TUBE DIMENSIONS**

Our standard catalog items include tube sizes from 2-1/8" through 14" OD in Carbon, Stainless, Aluminum and Galvanized Steel. 1-1/2" and 2" OD are available upon request.

16 Gauge = .065" 14 Gauge = .083" 12 Gauge = .109" 11 Gauge = .120"

#### **DELIVERY**

Fast delivery is available on a wide selection of in-stock Tubing, Bends, Couplings, Fittings and Installation Components. We'll also make every effort to meet emergency requirements for non-stock items.

#### NOTE

Specifications subject to change without notice, without incurring any obligation on our part.



### SPECIAL SERVICES

#### PORCELAIN LINING For conveying moderately abrasive materials

Porcelain lining is used due to its resistance to corrosive attack, atmospheric pollution, extreme weather conditions, and abrasion. In these extreme environments, standard steel tube, pipe, and elbows can have a limited service life.

Porcelain enamel is a glassy compound that is adhered to the inside diameter of tube or pipe. This compound is applied as a liquid slurry to the interior of carbon or stainless steel. When baked, the result is a glassy interior surface that is rated at 6 to 7 on the Moh's scale of hardness; diamonds are the hardest at a rating of 10. The surface will easily resist scratching from a steel blade.

Porcelain lining is available in single or double coat, and the thickness of the coating is checked before shipment. Single coating is .004-.007" thick, and double coating is .008-.012" thick. Tube or pipe up to 10' in length can be porcelain lined.

# PORCELAIN LINING

#### **CERAMIC COATING** For conveying highly abrasive materials

In extreme industrial environments where abrasive materials are pneumatically conveyed, unprotected elbows can wear out in just a few weeks.

Ceramic coating is composed of a proprietary matrix of high alumina ceramic beads and fillers. This matrix is then covered in a fiberglass wrap that adds structure and additional wear resistance. Once the original substrate wears through, the ceramic coating adds additional service life. Coating can be added to all materials offered and in almost any part configuration.



#### WHEN ORDERING, PLEASE SPECIFY TYPE OF MATERIAL

- Carbon
- Stainless
- Aluminum
- Galvanized Steel

## STANDARD ELBOWS & BENDS

#### STANDARD SPECIFICATIONS

- Inventories include a wide range of parts:
  - Standard Elbows (2-1/2" times OD)
  - Short Radius Elbows (1-1/2" times OD)
  - Long Radius Bends (over 2-1/2" times OD)
- Smooth, wrinkle free elbows
- Standard Gauges (2-1/8"to 4" OD = 16 Gauge) (5"to 8" OD=14 Gauge) (10" to 14" OD = 12 Gauge)
- 11 Gauge Available upon request with Straight Ends Only
- · Materials: Carbon, Stainless, Aluminum, Galvanized Steel

#### **TUBE BENDING CAPABILITIES**

OD (IN.)	CENTER LINE RADIUS (IN.)	GAUGE
1-1/2	1-3/4, 2-1/2, 3, 4, 6, 7-1/2, 9, 12, 15,	11, 14, 16
	18, 24, 30, 36	
1-3/4	2-1/2, 3, 4, 4-1/2, 6, 8, 9, 12, 15, 24, 30, 36	11, 14, 16
2	2, 2-1/2, 3, 3-1/2, 4, 5, 6, 8, 9, 10, 12, 15, 18, 24, 30, 36, 48	11, 14, 16,
2-1/8	2-7/8, 3-1/2, 5, 12, 20, 24, 36	11, 16
2-1/4	2-1/2, 3, 4, 5-1/2, 8, 9, 12, 15, 18, 24, 30, 36, 42	11, 14, 16
2-3/8	2-3/8, 3, 6, 8, 12, 18, 24, 30, 36, 48	16
2-1/2	2-1/2, 3, 3-1/4, 3-3/4, 4, 5, 6, 9, 12, 15, 18, 24,	11, 14, 16
	30, 36, 48	
2-3/4	2-3/4, 3-7/8, 15, 24, 30	11, 14, 16
2-7/8	3-3/4, 9, 10, 12, 24, 30, 36, 48, 60	11, 14, 16
3	3, 4, 4-1/2, 6, 7-1/2, 9, 12, 15, 18, 24, 30, 36, 38, 48, 60	11, 14, 16
3-1/2	3-1/2, 4, 4-1/2, 5, 6, 7-1/2, 8, 8-3/4, 12, 13, 15, 18, 24	11, 14, 15, 16
	30, 36, 48, 60	
4	4, 6, 8, 9, 10, 12, 18, 24, 30, 36, 48, 60	11, 14, 16
4-1/2	6, 9, 12, 16, 20, 24, 30, 36, 48, 60	11, 14, 16
5	5, 5-1/2, 7-1/2, 12-1/2, 18, 24, 30, 36, 48, 60	11, 14, 16
6	7, 9, 15, 24, 30, 36, 48, 60	11, 14, 16
8	12, 20, 32, 48	11, 14
10	20, 32, 48	11, 12

#### WHEN ORDERING, PLEASE SPECIFY Type of Material

- Carbon
- Stainless
- Aluminum
- Galvanized Steel

#### **KEY**

OD..... Outside Diameter NPS.... Nominal Pipe Size

#### PIPE BENDING CAPABILITIES

NPS	OD CENTER LINE RADIUS SCHEDULE (I						
(INCHES)	(INCHES)	(INCHES)	5	10	40	80	OTHER
1-1/2	1.900	6, 9, 12, 18, 36	-	-	.145	.200	-
2	2.375	2-3/8, 3, 6, 8, 12, 18, 24, 30, 36, 48	.065	.109	.154	.218	-
2-1/2	2.875	3-3/4, 9, 10, 12, 24, 30, 36, 48, 60	.083	.120	.203	.276	-
3	3.500	4, 4-1/2, 5, 6, 7-1/2, 8, 8-3/4, 12, 13,	.083	.120	.216	.300	.188
		15, 18, 24, 30, 36, 48, 60					
3-1/2	4.000	4, 6, 8, 9, 10, 12, 18, 24, 30, 36, 48, 60	.083	.120	-	.300	-
4	4.500	6, 9, 12, 16, 20, 24, 30, 36, 48, 60	.083	.120	.237	.337	.188
5	5.563	24, 30, 36, 48, 60	-	.134	.258	.375	-
6	6.625	24	-	.134	.280	-	.188, .250
8	8.625	32	-	.148	.322	-	.188, .250

## **TUBING**

#### STANDARD TUBING \_\_\_

We are capable of providing 1-1/2" - 14" OD

- 2-1/8" through 14" OD
- Wall Thickness: 16, 14, 12, 11 Gauge
- · Materials: Carbon, Stainless, Aluminum, Galvanized Steel

OD	GAUGE	NOMINAL WALL Thickness	CARBON	GALVANIZED Steel	STAINLESS	ALUMINUM
2"	16	0.065"	16WT200C	16WT200Z	16WT200Z	16ST200A
2"	11	.0120"	11WT200C	11WT200Z	11WT200Z	11ST200A
2-1/8"	16	0.065"	16WT212C	16WT212Z	16WT212S	16ST212A
2-1/8"	11	0.120"	11WT212C	11WT212Z*	11WT212S	11ST212A
2-1/2"	16	0.065"	16WT250C	16WT250Z	16WT250S	16ST250A
2-1/2"	11	0.120"	11WT250C	11WT250Z*	11WT250S	11ST250A
3"	16	0.065"	16WT300C	16WT300Z	16WT300S	16ST300A
3"	11	0.120"	11WT300C	11WT300Z	11WT300S	11ST300A
3-1/2"	16	0.065"	16WT350C	16WT350Z	16WT350S	16ST350A
3-1/2"	11	0.120"	11WT350C	11WT350Z*	10WP300S	11ST350A
4"	16	0.065"	16WT400C	16WT400Z	16WT400S	16ST400A
4"	11	0.120"	11WT400C	11WT400Z	10WP350S	11ST400A
5"	14	0.083"	14WT500C	14WT500Z	14WT500S	14ST500A
5"	11	0.120"	11WT500C	11WT500Z	11WT500S	11ST500A
6"	14	0.083"	14WT600C	14WT600Z	14WT600S	14ST600A
6"	11	0.120"	11WT600C	11WT600Z	11WT600S	11ST600A
8"	14	0.083"	14WT800C	14WT800Z	14WT800S	14ST800A
8"	11	0.120"	11WT800C	11WT800Z	11WT800S	11ST800A
10"	12	0.109"	12WT1000C	12WT1000Z	12WT1000S	12ST1000A
12"	12	0.109"	12WT1200C	12WT1200Z	12WT1200S	12ST1200A
14"	12	0.109"	12WT1400C	12WT1400Z	**	**

Our standard stock (unless noted) is 20', but we will cut to your specifications
\* 10' Lengths
\*\* Quotation Basis

#### WHEN ORDERING, PLEASE SPECIFY TYPE OF MATERIAL

- Carbon
- Stainless
- Aluminum
- Galvanized Steel

#### **KEY**

OD......Outside Diameter GALV .. Galvanized

VALVES

All reference dimensions are nominal

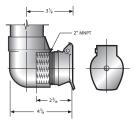


**Inlet Valve** 

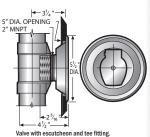
(For use with open tubing or when a flush mounting is not required)



Inlet Valve with Escutcheon (For a flush mounted installation)



Valve shown in 90° adapter elbow (Part No. AE-211)



#### **KEY**

FNPT = Female National Pipe Thread MNPT = Male National Pipe Thread

#### **INLET VALVES**

Heavy duty inlet valves provide for a quick connection of the male hose coupling to the vacuum cleaning system. These parts are designed for insertion into a 2" FNPT threaded fitting adapting to a 2-1/8" tube size. Valves have self-closing covers and are available in galvanized and stainless steel, as well as nickel plated models. Escutcheon plates allow for a more attractive wall installation.

The same body is used for all three valves...only the bore varies. IV-150 and IV-200 use a slight taper for hose adapter retention. IV-200-CLIP and IV-180 utilize a clip on the valve lid for retention instead. Hose adapters are constructed of heavy-duty galvanized steel.

#### **INLET VALVES**

BORE	MNPT	PART #
1.5"	2.0"	IV-150
1.8"	2.0"	IV-180
2.0"	2.0"	IV-200
2.0"	2.0"	IV-200-CLIP

#### **ESCUTCHEON PLATES**

TYPE	PART #
Zinc	10253
Stainless	23939
Nickel	25079
,	

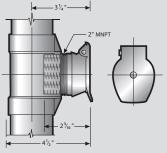
#### INLET VALVE ACCESSORIES FOR INSTALLATION & OPERATION

HOSE Part	ADAPTER #	HOSE SIZE	INLET VALVE Part#	WRENCH Part #
HA-1	50	1-1/2" ID	IV-150	VW-150
HA-1	80	1-1/2" ID	IV-180	VW-180
HA-2	200	2" ID	IV-200	VW-180
HA-2	200-RING	2" ID	IV-200-CLIP	VW-180

#### PREMIUM INLET VALVES

Inlet valves are also available in stainless steel, nickel plated, and with an electric micro switch.

Call us for details.



Valve shown in tube fitting (Part No. AT-212)



Inlet Valve with escutcheon being tightened into place with installation wrench

FNPT = Female National Pipe Thread

### STANDARD ELBOWS & BENDS

#### STANDARD RADIUS ELBOWS

- 30° AND 60° ELBOWS AVAILABLE
- 11 GAUGE ELBOWS AVAILABLE (STRAIGHT ENDS ONLY)
- EXPANDED ENDS STANDARD THROUGH 6" SIZE
- EXPANDED ONE END AVAILABLE
- STRAIGHT ENDS AVAILABLE ON ALL SIZES BY REQUEST

A (OI	) B (CLR)	GAUGE	TAN.	C	90° PART NO.	C	45° PART NO.
2"	5"	16	2"	7"	EL-202	4-1/16"	EL-201
2-1/	8" 5"	16	2"	7"	EL-212	4-1/16"	EL-211
2-1/	2" 6"	16	2"	8"	EL-252	4-1/2"	EL-251
3"	7-1/2"	16	2"	9-1/2"	EL-302	5-1/8"	EL-301
3-1/	2" 8-3/4"	16	2"	10-3/4"	EL-352	5-5/8"	EL-351
4"	10"	16	2"	12"	EL-402	6-1/8"	EL-401
5"	12-1/2"	14	2-5/8"	15-1/8"	EL-502	7-13/16"	EL-501
6"	15"	14	3-1/4"	18-1/4"	EL-602	9-7/16"	EL-601
8"	20"	14	4-1/4"	24-1/4"	EL-802	12-9/16"	EL-801
10"	32"	12	15"	47"	EL-1002*	28-1/4"	EL-1001*
12"	36"	12	6-1/4"	42-1/4"	EL-1202**	21-5/32"	EL-1201**
14"	36"	12	7-1/4"	43-1/4"	EL-1402**	22-5/32"	EL-1401**

- Expansion depth for standard and short radius elbows 1-3/8" through 4" OD and 1-5/8" for 5" and 6" OD
- Stainless parts (10" OR LARGER OD) are segmented
- \* Stainless parts are segmented
- \*\* Segmented

#### SHORT RADIUS ELBOWS

- 30° AND 60° ELBOWS AVAILABLE
- 11 GAUGE ELBOWS AVAILABLE (STRAIGHT ENDS ONLY)
- EXPANDED ENDS STANDARD THROUGH 6" SIZE
- EXPANDED ONE END AVAILABLE
- STRAIGHT ENDS AVAILABLE ON ALL SIZES BY REQUEST

A (OD)	B (CLR)	GAUGE	TAN.	C	90° PART NO.	C	45° PART NO.
2"	3"	16	2"	5"	SR-242	3-1/4"	SR-241
2-1/8"	3-1/2"	16	2"	5-1/2"	SR-212	3-7/16"	SR-211
2-1/2"	4"	16	2"	6"	SR-252	3-21/32"	SR-251
3"	4-1/2"	16	2"	6-1/2"	SR-342	3-7/8"	SR-341
3-1/2"	5"	16	2"	7"	SR-352	4-1/16"	SR-351
4"	6"	16	2"	8"	SR-442	4-1/2"	SR-441
5"	7-1/2"	14	2-5/8"	10-1/8"	SR-542	5-23/32"	SR-541
6"	9"	14	3-1/4"	12-1/4"	SR-642	6-31/32"	SR-641
8"	12"	14	4-1/4"	16-1/4"	SR-842	9-7/32"	SR-841
10"	15"	12	5-1/4"	20-1/4"	SR-1042**	13-17/32"	SR-1041**
12"	18"	12	6-1/4"	24-1/4"	SR-1242**	16-3/16"	SR-1241**

• Expansion depth for standard and short radius elbows:1-3/8" through 4" OD and 1-5/8" for 5" and 6" OD

\*\* Segmented

#### KEY

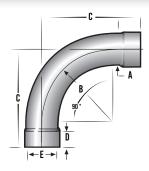
OD = Outside Diameter

CLR = Center Line Radius

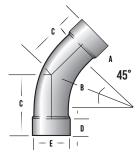
TAN = Tangent Length

D = Expansion Depth 1-3/8" through 4" OD, 1-5/8" for 5" and 6" OD

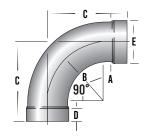
E = Inside Diameter (ID) = A Outside Diameter (OD)



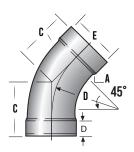
90° STANDARD RADIUS ELBOW



45° STANDARD RADIUS ELBOW



90° SHORT RADIUS ELBOW



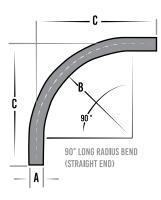
**45° SHORT RADIUS ELBOW** 

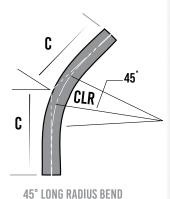
#### WHEN ORDERING, PLEASE SPECIFY TYPE OF MATERIAL

- Carbon
- Stainless
- Stainless • Aluminum
- Galvanized Steel

#### **KEY** OD = Outside Diameter

CLR = Center Line Radius C = Center to end All reference dimensions are nomial





(STRAIGHT END)

#### WHEN ORDERING, **PLEASE SPECIFY** TYPE OF MATERIAL

- Carbon
- Stainless
- Aluminum
- Galvanized Steel

#### • EXPANDED ENDS AVAILABLE UPON REQUEST, EXCEPT ON 8" STANDARD LONG RADIUS BENDS AND 10" BENDS & ALL 11 GAUGE BENDS

2-1/8" 24" 11 30" 11-212242 15-15/16" 11-212241 2-1/8" 36" 16 42" 16-212362 20-15/16" 11-212241 2-1/8" 36" 11 42" 11-212362 20-15/16" 11-212361 2-1/2" 36" 11 42" 11-212362 20-15/16" 11-212361 2-1/2" 36" 16 42" 16-212362 20-15/16" 11-212361 2-1/2" 36" 16 42" 16-250362 20-15/16" 11-250241 2-1/2" 36" 16 42" 16-250362 20-15/16" 11-250361 2-1/2" 36" 16 42" 16-250362 20-15/16" 11-250361 2-1/2" 36" 11 30" 11-250362 20-15/16" 11-250361 2-1/2" 36" 11 30" 11-300242 15-15/16" 11-300241 3" 24" 11 30" 11-300242 15-15/16" 11-300241 3" 30" 16 30" 16-300302 18-7/16" 11-300241 3" 30" 11 36" 11-300302 20-15/16" 16-300301 3" 30" 11 36" 11-300302 20-15/16" 16-300301 3" 36" 16 42" 16-300302 20-15/16" 16-300301 3" 36" 11 42" 11-300362 20-15/16" 16-300361 3" 36" 11 42" 11-300362 20-15/16" 16-300361 3" 38" 16 44" 15-300382 21-34" 16-300361 3" 38" 16 44" 15-300382 21-34" 16-300381 3" 38" 16 44" 11-300382 21-34" 16-300381 3" 38" 11 44" 11-300382 21-34" 16-300381 3" 38" 11 44" 11-300382 21-34" 16-300381 3" 38" 11 44" 11-300382 21-34" 16-300381 3" 38" 11 44" 11-300382 21-34" 16-300381 3" 38" 11 44" 11-300382 21-34" 16-300381 3" 38" 11 54" 11-300482 25-7/8" 11-300481 3" 3-1/2" 30" 16 37" 16-350302 19-7/16" 16-350301 3-1/2" 36" 11 37" 16-350362 21-15/16" 16-350301 3-1/2" 36" 11 37" 16-350362 21-15/16" 16-350361 3-1/2" 36" 11 37" 11-350362 21-15/16" 16-350361 3-1/2" 36" 11 37" 11-350482 25-7/8" 11-350481 3-1/2" 48" 11 55" 11-350482 20-7/16" 11-350481 3-1/2" 48" 11 55" 11-350482 20-7/16" 11-350481 3-1/2" 48" 11 56" 11-350482 20-7/16" 11-350481 3-1/2" 48" 11 56" 11-350482 20-7/16" 11-350481 3-1/2" 48" 11 56" 11-350482 20-7/16" 11-350481 3-1/2" 48" 11 56" 11-350482 20-7/16" 11-350481 3-1/2" 48" 11 56" 11-350482 20-7/16" 11-350481 3-1/2" 48" 11 56" 11-350482 20-7/16" 11-350481 3-1/2" 48" 11 56" 11-350482 20-7/16" 11-350481 3-1/2" 48" 11 56" 11-350482 20-7/16" 11-350481 3-1/2" 48" 11 56" 11-350482 20-7/16" 11-350481 3-1/2" 48" 11 56" 11-350482 20-7/16" 11-350481 3-1/2" 11-350482 20-7/16" 11-350481 3-1/2" 11-350482 20-7/16" 11-350481 3-1/2" 11-350	A (OD)	B (CLR)	GAUGE	С	90° PART NO.	С	45° PART NO.
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4"       60"       16       68"       16-400602       32-7/8"       16-400601         4"       60"       11       68"       11-400602       32-7/8"       11-400601         5"       30"       14       40"       14-500302       22-7/16"       14-500301         5"       30"       11       40"       11-500302       22-7/16"       11-500301         5"       48"       14       58"       14-500482       29-7/8"       14-500481         5"       48"       11       58"       11-500482       29-7/8"       11-500481         6"       30"       14       42"       14-600302       24-7/16"       14-600301         6"       30"       11       42"       11-600302       24-7/16"       11-600301         6"       48"       14       60"       14-600482       31-7/8"       14-600481         6"       48"       11       60"       11-600482       31-7/8"       11-600481         6"       60"       14       72"       14-600602       36-7/8"       14-600601         6"       60"       11       72"       11-600602       36-7/8"       11-800601         8"       3							
4"       60"       11       68"       11-400602       32-7/8"       11-400601         5"       30"       14       40"       14-500302       22-7/16"       14-500301         5"       30"       11       40"       11-500302       22-7/16"       11-500301         5"       48"       14       58"       14-500482       29-7/8"       14-500481         5"       48"       11       58"       11-500482       29-7/8"       11-500481         6"       30"       14       42"       14-600302       24-7/16"       14-600301         6"       30"       11       42"       11-600302       24-7/16"       11-600301         6"       48"       14       60"       14-600482       31-7/8"       14-600481         6"       48"       11       60"       11-600482       31-7/8"       11-600481         6"       60"       14       72"       14-600602       36-7/8"       14-600601         6"       60"       11       72"       11-600602       36-7/8"       11-600601         8"       32"       14       48"       14-800322       29-1/4"       14-800321         8"       4							
5"       30"       14       40"       14-500302       22-7/16"       14-500301         5"       30"       11       40"       11-500302       22-7/16"       11-500301         5"       48"       14       58"       14-500482       29-7/8"       14-500481         5"       48"       11       58"       11-500482       29-7/8"       11-500481         6"       30"       14       42"       14-600302       24-7/16"       14-600301         6"       30"       11       42"       11-600302       24-7/16"       11-600301         6"       48"       14       60"       14-600482       31-7/8"       14-600481         6"       48"       11       60"       11-600482       31-7/8"       11-600481         6"       60"       14       72"       14-600602       36-7/8"       14-600601         6"       60"       11       72"       11-600602       36-7/8"       11-600601         8"       32"       14       48"       14-800322       29-1/4"       14-800321         8"       48"       14       64"       14-800482       31-7/8"       14-800481         8"       4							
5"       30"       11       40"       11-500302       22-7/16"       11-500301         5"       48"       14       58"       14-500482       29-7/8"       14-500481         5"       48"       11       58"       11-500482       29-7/8"       11-500481         6"       30"       14       42"       14-600302       24-7/16"       14-600301         6"       30"       11       42"       11-600302       24-7/16"       11-600301         6"       48"       14       60"       14-600482       31-7/8"       14-600481         6"       48"       11       60"       11-600482       31-7/8"       11-600481         6"       60"       14       72"       14-600602       36-7/8"       14-600601         6"       60"       11       72"       11-600602       36-7/8"       11-600601         8"       32"       14       48"       14-800322       29-1/4"       14-800321         8"       32"       11       48"       11-800482       31-7/8"       14-800481         8"       48"       14       64"       14-800482       31-7/8"       14-800481         8"       48							
5"       48"       14       58"       14-500482       29-7/8"       14-500481         5"       48"       11       58"       11-500482       29-7/8"       11-500481         6"       30"       14       42"       14-600302       24-7/16"       14-600301         6"       30"       11       42"       11-600302       24-7/16"       11-600301         6"       48"       14       60"       14-600482       31-7/8"       14-600481         6"       48"       11       60"       11-600482       31-7/8"       11-600481         6"       60"       14       72"       14-600602       36-7/8"       14-600601         6"       60"       11       72"       11-600602       36-7/8"       11-600601         8"       32"       14       48"       14-800322       29-1/4"       14-800321         8"       32"       11       48"       11-800322       29-1/4"       11-800321         8"       48"       14       64"       14-800482       31-7/8"       14-800481         8"       48"       11       64"       11-800482       31-7/8"       11-800481							
5"       48"       11       58"       11-500482       29-7/8"       11-500481         6"       30"       14       42"       14-600302       24-7/16"       14-600301         6"       30"       11       42"       11-600302       24-7/16"       11-600301         6"       48"       14       60"       14-600482       31-7/8"       14-600481         6"       48"       11       60"       11-600482       31-7/8"       11-600481         6"       60"       14       72"       14-600602       36-7/8"       14-600601         6"       60"       11       72"       11-600602       36-7/8"       11-600601         8"       32"       14       48"       14-800322       29-1/4"       14-800321         8"       32"       11       48"       11-800482       31-7/8"       14-800481         8"       48"       14       64"       14-800482       31-7/8"       14-800481         8"       48"       11       64"       11-800482       31-7/8"       11-800481			11			22-7/16"	11-500301
6" 30" 14 42" 14-600302 24-7/16" 14-600301 6" 30" 11 42" 11-600302 24-7/16" 11-600301 6" 48" 14 60" 14-600482 31-7/8" 14-600481 6" 48" 11 60" 11-600482 31-7/8" 11-600481 6" 60" 14 72" 14-600602 36-7/8" 14-600601 6" 60" 11 72" 11-600602 36-7/8" 11-600601 8" 32" 14 48" 14-800322 29-1/4" 14-800321 8" 32" 11 48" 11-800322 29-1/4" 11-800321 8" 48" 14 64" 14-800482 31-7/8" 14-800481 8" 48" 11 64" 11-800482 31-7/8" 11-800481							
6"       30"       11       42"       11-600302       24-7/16"       11-600301         6"       48"       14       60"       14-600482       31-7/8"       14-600481         6"       48"       11       60"       11-600482       31-7/8"       11-600481         6"       60"       14       72"       14-600602       36-7/8"       14-600601         6"       60"       11       72"       11-600602       36-7/8"       11-600601         8"       32"       14       48"       14-800322       29-1/4"       14-800321         8"       32"       11       48"       11-800322       29-1/4"       11-800321         8"       48"       14       64"       14-800482       31-7/8"       14-800481         8"       48"       11       64"       11-800482       31-7/8"       11-800481							
6" 48" 14 60" 14-600482 31-7/8" 14-600481 6" 48" 11 60" 11-600482 31-7/8" 11-600481 6" 60" 14 72" 14-600602 36-7/8" 14-600601 6" 60" 11 72" 11-600602 36-7/8" 11-600601 8" 32" 14 48" 14-800322 29-1/4" 14-800321 8" 32" 11 48" 11-800322 29-1/4" 11-800321 8" 48" 14 64" 14-800482 31-7/8" 14-800481 8" 48" 11 64" 11-800482 31-7/8" 11-800481							
6" 48" 11 60" 11-600482 31-7/8" 11-600481 6" 60" 14 72" 14-600602 36-7/8" 14-600601 6" 60" 11 72" 11-600602 36-7/8" 11-600601 8" 32" 14 48" 14-800322 29-1/4" 14-800321 8" 32" 11 48" 11-800322 29-1/4" 11-800321 8" 48" 14 64" 14-800482 31-7/8" 14-800481 8" 48" 11 64" 11-800482 31-7/8" 11-800481							
6" 60" 14 72" 14-600602 36-7/8" 14-600601 6" 60" 11 72" 11-600602 36-7/8" 11-600601 8" 32" 14 48" 14-800322 29-1/4" 14-800321 8" 32" 11 48" 11-800322 29-1/4" 11-800321 8" 48" 14 64" 14-800482 31-7/8" 14-800481 8" 48" 11 64" 11-800482 31-7/8" 11-800481							
6" 60" 11 72" 11-600602 36-7/8" 11-600601 8" 32" 14 48" 14-800322 29-1/4" 14-800321 8" 32" 11 48" 11-800322 29-1/4" 11-800321 8" 48" 14 64" 14-800482 31-7/8" 14-800481 8" 48" 11 64" 11-800482 31-7/8" 11-800481						-	
8"     32"     14     48"     14-800322     29-1/4"     14-800321       8"     32"     11     48"     11-800322     29-1/4"     11-800321       8"     48"     14     64"     14-800482     31-7/8"     14-800481       8"     48"     11     64"     11-800482     31-7/8"     11-800481						•	
8"     32"     11     48"     11-800322     29-1/4"     11-800321       8"     48"     14     64"     14-800482     31-7/8"     14-800481       8"     48"     11     64"     11-800482     31-7/8"     11-800481							
8"     48"     14     64"     14-800482     31-7/8"     14-800481       8"     48"     11     64"     11-800482     31-7/8"     11-800481			14	48"	14-800322	29-1/4"	14-800321
8" 48" 11 64" 11-800482 31-7/8" 11-800481		32"	11	48"	11-800322	29-1/4"	
				64"	14-800482	31-7/8"	14-800481
10" 48" 12 70" 12-1000482* 41-7/8 12-1000481*		48"	11	64"	11-800482	31-7/8"	11-800481
	10"	48"	12	70"	12-1000482*	41-7/8	12-1000481*

<sup>•</sup> Nominal standard tangent is two times tube OD, 6" minimum • Nominal standard tangent for 10" bend is 22"

<sup>·</sup> All standard bends have straight ends

<sup>·</sup> Stainless parts are segmented

#### STANDARD 90° TY'S

- 2-1/8" through 14" OD Wall Thickness: 16, 14, 12, (11 Gauge Available in Straight Ends Only)
- (16 Gauge: 2-1/8" to 4" OD) (14 Gauge: 5" to 8" OD) (12 Gauge: 10" to 14" OD)
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel
- 11 GAUGE TY'S AVAILABLE (STRAIGHT ENDS ONLY)
- STRAIGHT AND EXPANDED COMBINATIONS AVAILABLE
- STRAIGHT ENDS AVAILABLE ON ALL SIZES BY REQUEST

SIZE	GAUGE	A (OD)	В	C	F (OD)	Н	K	PART NO.
2"	16	2"	5"	9-3/32"	2"	8-5/8"	9-1/2"	TY-204
2-1/8"	16	2-1/8"	5"	9-5/32"	2-1/8"	8-13/16"	9-1/2"	TY-215
2-1/2" x 2-1/8"	16	2-1/2"	5"	9-11/32"	2-1/8"	9"	10"	TY-255
2-1/2"	16	2-1/2"	6"	10-1/2"	2-1/2"	10-1/32"	10"	TY-256
3" x 2-1/8"	16	3"	5"	9-19/32"	2-1/8"	9-1/4"	10-1/2"	TY-305
3" x 2-1/2"	16	3"	6"	10-3/4"	2-1/2"	10-9/32"	10-1/2"	TY-306
3"	16	3"	7-1/2"	12-3/8"	3"	11-25/32"	11-1/2"	TY-307
3-1/2" x 2-1/8"	16	3-1/2"	5"	9-27/32"	2-1/8"	9-1/2"	11"	TY-355
3-1/2" x 2-1/2"	16	3-1/2"	6"	11"	2-1/2"	10-17/32"	11"	TY-356
3-1/2" x 3"	16	3-1/2"	7-1/2"	12-5/8"	3"	12-1/32"	13"	TY-357
3-1/2"	16	3-1/2"	8-3/4"	14-1/8"	3-1/2"	13-11/32"	13"	TY-358
4" x 2-1/8"	16	4"	5"	10-3/32"	2-1/8"	9-3/4"	12"	TY-405
4" x 2-1/2"	16	4"	6"	11-1/4"	2-1/2"	10-25/32"	12"	TY-406
4" x 3"	16	4"	7-1/2"	12-7/8"	3"	12-9/32"	12"	TY-407
4" x 3-1/2"	16	4"	8-3/4"	14-3/8"	3-1/2"	13-19/32"	14"	TY-408
4"	16	4"	10"	15-7/8"	4"	14-29/32"	14"	TY-409
5" x 2-1/8"	14	5"	5"	10-19/32"	2-1/8"	10-1/4"	13"	TY-505
5" x 2-1/2"	14	5"	6"	11-3/4"	2-1/2"	11-9/32"	13"	TY-506
5" x 3"	14	5"	7-1/2"	13-3/8"	3"	12-25/32"	15-1/2"	TY-507
5" x 3-1/2"	14	5"	8-3/4"	14-7/8"	3-1/2"	14-3/32"	15-1/2"	TY-508
5" x 4"	14	5"	10"	16-3/8"	4"	15-13/32"	15-1/2"	TY-509
5"	14	5"	12-1/2"	19-3/8"	5"	18-5/8"	18-1/2"	TY-515
6" x 2-1/8"	14	6"	5"	11-3/32"	2-1/8"	10-3/4"	15"	TY-605
6" x 2-1/2"	14	6"	6"	12-1/4"	2-1/2"	11-25/32"	15"	TY-606
6" x 3"	14	6"	7-1/2"	13-7/8"	3"	13-9/32"	15"	TY-607
6" x 3-1/2"	14	6"	8-3/4"	15-3/8"	3-1/2"	14-19/32"	17"	TY-608
6" x 4"	14	6"	10"	16-7/8"	4"	15-29/32"	17"	TY-609
6" x 5"	14	6"	12-1/2"	19-7/8"	5"	19-1/8"	21"	TY-614
6"	14	6"	15"	22-7/8"	6"	22-11/32"	21"	TY-615
8" x 2-1/8"	14	8"	5"	12-3/32"	2-1/8"	11-3/4"	18"	TY-805
8" x 2-1/2"	14	8"	6"	13-1/4"	2-1/2"	12-25/32"	18"	TY-806
8" x 3"	14	8"	7-1/2"	14-7/8"	3"	14-9/32"	18"	TY-807
8" x 3-1/2"	14	8"	8-3/4"	16-3/8"	3-1/2"	15-19/32"	21"	TY-808
8" x 4"	14	8"	10"	17-7/8"	4"	16-29/32"	21"	TY-809
8" x 5"	14	8"	12-1/2"	20-7/8"	5"	20-1/8"	24"	TY-814
8" x 6"	14	8"	15"	23-7/8"	6"	23-11/32"	24"	TY-815
8"	14	8"	20"	29-7/8"	8"	29-17/32"	29"	TY-816
10" x 2-1/8"	12	10"	5"	13-3/32"	2-1/8"	12-3/4"	21"	TY-1005

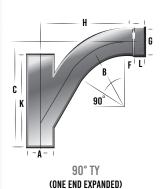
• EXPANDED ENDS STANDARD THROUGH 6" SIZE \* SEGMENTED

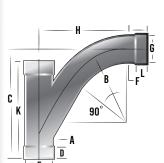
#### **KEY**

- OD = Outside Diameter
- D = Expansion Depth 1-3/8" through 4" OD, 1-5/8" for 5" and 6" OD A = Outside Diameter (OD) = E Inside Diameter (ID)

- All reference dimensions are nominal.

#### F = Outside Diameter (OD) = G Inside Diameter (ID) L = Expansion Depth 1-3/8" through 4" OD, 1-5/8" for 5" and 6" OD





90° TY (THREE ENDS EXPANDED)

#### WHEN ORDERING, **PLEASE SPECIFY** TYPE OF MATERIAL

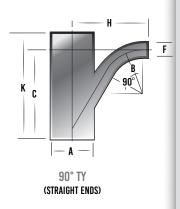
- Carbon
- Stainless
- Aluminum
- Galvanized Steel

\* SEGMENTED

## **FITTINGS**

# 90° TY

(ONE END EXPANDED)



#### WHEN ORDERING, **PLEASE SPECIFY** TYPE OF MATERIAL

- Carbon
- Stainless
- Aluminum
- Galvanized Steel

## STANDARD 90° TY'S -CONT. • 11 GAUGE TY'S AVAILABLE (STRAIGHT ENDS ONLY)

- STRAIGHT AND EXPANDED COMBINATIONS AVAILABLE
- · STRAIGHT ENDS AVAILABLE ON ALL SIZES BY REQUEST

SIZE	GAUGE	A (OD)	В	C	F (OD)	Н	K	PART NO.
10" x 2-1/2"	12	10"	6"	14-1/4"	2-1/2"	13-25/32"	21"	TY-1006
10" x 3"	12	10"	7-1/2"	15-7/8"	3"	15-9/32"	21"	TY-1007
10" x 3-1/2"	12	10"	8-3/4"	17-3/8"	3-1/2"	16-17/32"	24"	TY-1008
10" x 4"	12	10"	10"	18-7/8"	4"	17-29/32"	24"	TY-1009
10" x 5"	12	10"	12-1/2"	21-7/8"	5"	21-1/8"	24"	TY-1014
10" x 6"	12	10"	15"	24-7/8"	6"	24-11/32"	28"	TY-1015
10" x 8"	12	10"	20"	30-7/8"	8"	30-17/32"	32"	TY-1016
10"	12	10"	32"	40-3/8"	10"	42-25/32"	36"	TY-1017
12" x 2-1/8"	12	12"	5"	14-3/32"	2-1/8"	13-3/4"	24"	TY-1205
12" x 2-1/2"	12	12"	6"	15-1/4"	2-1/2"	14-25/32"	24"	TY-1206
12" x 3"	12	12"	7-1/2"	16-7/8"	3"	16-9/32"	24"	TY-1207
12" x 3-1/2"	12	12"	8-3/4"	18-3/8"	3-1/2"	17-19/32"	27"	TY-1208
12" x 4"	12	12"	10"	19-7/8"	4"	18-29/32"	27"	TY-1209
12" x 5"	12	12"	12-1/2"	22-7/8"	5"	22-1/8"	27"	TY-1214
12" x 6"	12	12"	15"	25-7/8"	6"	25-11/32"	31"	TY-1215
12" x 8"	12	12"	20"	31-7/8"	8"	31-17/32"	35"	TY-1216
12" x 10"	12	12"	32"	41-3/8"	10"	43-25/32"	39"	TY-1217
12"	12	12"	36"*	46-7/8"	12"	49-1/8"	43"	TY-1218
14" x 8"	12	14"	20"	32-7/8"	8"	32-17/32"	38"	TY-1416
14" x 10"	12	14"	32"	42-3/8"	10"	44-25/32"	42"	TY-1417
14" x 12"	12	14"	36"*	47-7/8"	12"	50-1/8"	46"	TY-1418
14"	12	14"	36"*	51-3/8"	14"	50-3/4"	52"	TY-1419
					• EX	PANDED ENDS STA	NDARD T	THROUGH 6" SIZE

#### **KEY**

OD = Outside Diameter

F = Outside Diameter (OD) = G = Inside Diameter (ID)

L = Expansion Depth 1-3/8" through 4" OD, 1-5/8" for 5" and 6" OD All reference dimensions are nominal.

#### STANDARD 45° YL'S

- 2-1/8" through 14" OD
- Wall Thickness: 16, 14, 12, (11 Gauge Available in Straight Ends Only)
- (16 Gauge: 2-1/8" to 4" OD) (14 Gauge: 5" to 8" OD) (12 Gauge: 10" to 14" OD)
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel
- 11 GAUGE YL'S AVAILABLE (STRAIGHT ENDS ONLY)
- STRAIGHT AND EXPANDED COMBINATIONS AVAILABLE
- · STRAIGHT ENDS AVAILABLE ON ALL SIZES BY REQUEST

SIZE	GAUGE	A (OD)	В	C	F (OD)	Н	K	PART NO.
2"	16	2"	5"	9-1/16"	2"	4-9/16"	9-1/2"	YL-2041
2-1/8"	16	2-1/8"	5"	9-3/32"	2-1/8"	4-11/16"	9-1/2"	YL-2151
2-1/2" X 2-1/8"	16	2-1/2"	5"	9-9/32"	2-1/8"	4-7/8"	10"	YL-2551
2-1/2"	16	2-1/2"	6"	10-5/32"	2-1/2"	5-3/16"	10"	YL-2561
3" X 2-1/8"	16	3"	5"	9-17/32"	2-1/8"	5-1/8"	10-1/2"	YL-3051
3" X 2-1/2"	16	3"	6"	10-13/32"	2-1/2"	5-7/16"	10-1/2"	YL-3061
3"	16	3"	7-1/2"	11-19/32"	3"	5-29/32"	11-1/2"	YL-3071
3-1/2" X 2-1/8"	16	3-1/2"	5"	9-25/32"	2-1/8"	5-3/8"	11"	YL-3551
3-1/2" X 2-1/2"	16	3-1/2"	6"	10-21/32"	2-1/2"	5-11/16"	11"	YL-3561
3-1/2" X 3"	16	3-1/2"	7-1/2"	11-27/32"	3"	6-5/32"	13"	YL-3571
3-1/2"	16	3-1/2"	8-3/4"	12-31/32"	3-1/2"	6-9/16"	13"	YL-3581
4" X 2-1/8"	16	4"	5"	10-1/32"	2-1/8"	5-5/8"	12"	YL-4051
4" X 2-1/2"	16	4"	6"	10-29/32"	2-1/2"	5-15/16"	12"	YL-4061
4" X 3"	16	4"	7-1/2"	12-3/32"	3"	6-13/32"	12"	YL-4071
4" X 3-1/2"	16	4"	8-3/4"	13-7/32"	3-1/2"	6-13/16"	14"	YL-4081
4"	16	4"	10"	14-11/32"	4"	7-1/4"	14"	YL-4091
5" X 2-1/8"	14	5"	5"	10-17/32"	2-1/8"	6-1/8"	13"	YL-5051
5" X 2-1/2"	14	5"	6"	11-13/32"	2-1/2"	6-7/16"	13"	YL-5061
5" X 3"	14	5"	7-1/2"	12-19/32"	3"	6-29/32"	15-1/2"	YL-5071
5" X 3-1/2"	14	5"	8-3/4"	13-23/32"	3-1/2"	7-5/16"	15-1/2"	YL-5081
5" X 4"	14	5"	10"	14-27/32"	4"	7-3/4"	15-1/2"	YL-5091
5"	14	5"	12-1/2"	17-9/16"	5"	9"	18-1/2"	YL-5151
6" X 2-1/8"	14	6"	5"	11-1/32"	2-1/8"	6-5/8"	15"	YL-6051
6" X 2-1/2"	14	6"	6"	11-29/32"	2-1/2"	6-15/16"	15"	YL-6061
6" X 3"	14	6"	7-1/2"	13-3/32"	3"	7-13/32"	15"	YL-6071
6" X 3-1/2"	14	6"	8-3/4"	14-7/32"	3-1/2"	7-13/16"	17"	YL-6081
6" X 4"	14	6"	10"	15-11/32"	4"	8-1/4"	17"	YL-6091
6" X 5"	14	6"	12-1/2"	18-1/16"	5"	9-1/2"	21"	YL-6141
6"	14	6"	15"	20-25/32"	6"	10-25/32"	21"	YL-6151
8" X 2-1/8"	14	8"	5"	12-1/32"	2-1/8"	7-5/8"	18"	YL-8051
8" X 2-1/2"	14	8"	6"	12-29/32"	2-1/2"	7-15/16"	18"	YL-8061
8" X 3"	14	8"	7-1/2"	14-3/32"	3"	8-13/32"	18"	YL-8071
8" X 3-1/2"	14	8"	8-3/4"	15-7/32"	3-1/2"	8-13/16"	21"	YL-8081
8" X 4"	14	8"	10"	16-11/32"	4"	9-1/4"	21"	YL-8091
8" X 5"	14	8"	12-1/2"	19-1/16"	5"	10-1/2"	24"	YL-8141
8" X 6"	14	8"	15"	21-25/32"	6"	11-25/32"	24"	YL-8151
8"	14	8"	20"	27"	8"	14-5/32"	29"	YL-8161
10" X 2-1/8"	12	10"	5"	13-1/32"	2-1/8"	8-5/8"	21"	YL-10051



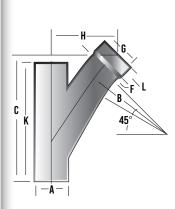
\* SEGMENTED

#### KEY

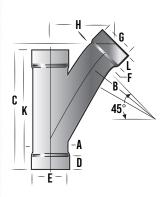
OD = Outside Diameter

- D = Expansion Depth 1-3/8" through 4" OD, 1-5/8" for 5" and 6" OD
- A = Outside Diameter (OD) = E Inside Diameter (ID)
- F = Outside Diameter (OD) = G Inside Diameter (ID)
- L = Expansion Depth 1-3/8" through 4" OD, 1-5/8" for 5" and 6" OD

All reference dimensions are nominal.



45° YL (ONE END EXPANDED)

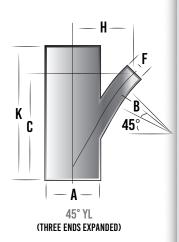


45° YL (THREE ENDS EXPANDED)

#### WHEN ORDERING, PLEASE SPECIFY TYPE OF MATERIAL

- Carbon
- Stainless
- Aluminum
- Galvanized Steel

(ONE END EXPANDED)



#### WHEN ORDERING, PLEASE SPECIFY TYPE OF MATERIAL

- Carbon
- Stainless
- Galvanized Steel

#### STANDARD 45° YL'S - CONT.

- 11 GAUGE YL'S AVAILABLE (STRAIGHT ENDS ONLY) STRAIGHT AND EXPANDED COMBINATIONS AVAILABLE
- STRAIGHT ENDS AVAILABLE ON ALL SIZES BY REQUEST

SIZE	GAUGE	A (OD)	В	C	F (OD)	Н	K	PART NO.
10" X 2-1/2"	12	10"	6"	13-29/32"	2-1/2"	8-15/16"	21"	YL-10061
10" X 3"	12	10"	7-1/2"	15-3/32"	3"	9-13/32"	21"	YL-10071
10" X 3-1/2"	12	10"	8-3/4"	16-7/32"	3-1/2"	9-13/16"	24"	YL-10081
10" X 4"	12	10"	10"	17-11/32"	4"	10-1/4"	24"	YL-10091
10" X 5"	12	10"	12-1/2"	20-1/16"	5"	11-1/2"	24"	YL-10141
10" X 6"	12	10"	15"	22-3/4"	6"	12-25/32"	28"	YL-10151
10" X 8"	12	10"	20"	28"	8"	15-5/32"	32"	YL-10161
10"	12	10"	32"	34-11/16"	10"	18-5/8"	36"	YL-10171
12" X 2-1/8"	12	12"	5"	14-1/32"	2-1/8"	9-5/8"	24"	YL-12051
12" X 2-1/2"	12	12"	6"	14-29/32"	2-1/2"	9-31/32"	24"	YL-12061
12" X 3"	12	12"	7-1/2"	16-3/32"	3"	10-13/32"	24"	YL-12071
12" X 3-1/2"	12	12"	8-3/4"	17-7/32"	3-1/2"	10-13/16"	27"	YL-12081
12" X 4"	12	12"	10"	18-11/32"	4"	11-1/4"	27"	YL-12091
12" X 5"	12	12"	12-1/2"	21-1/16"	5"	12-1/2"	27"	YL-12141
12" X 6"	12	12"	15"	23-3/4"	6"	13-25/32"	31"	YL-12151
12" X 8"	12	12"	20"	29"	8"	16-5/32"	35"	YL-12161
12" X 10"	12	12"	32"	35-11/16"	10"	19-5/8"	39"	YL-12171
12"	12	12"	36"*	40-3/4"	12"	21-27/32"	43"	YL-12181
14" X 8"	12	14"	20"	30"	8"	17-5/32"	38"	YL-14161
14" X 10"	12	14"	32"	36-11/32"	10"	20-5/8"	42"	YL-14171
14" X 12"	12	14"	36"*	41-3/4"	12"	22-27/32"	46"	YL-14181
14"	12	14"	36"*	45-15/16"	14"	24-13/32"	52"	YL-14191

• EXPANDED ENDS STANDARD THROUGH 6" SIZE \* SEGMENTED

#### KEY

OD = Outside Diameter

F = Outside Diameter (OD) = G = Inside Diameter

L = Expansion Depth 1-3/8" through 4" OD, 1-5/8" for 5" and 6" OD All reference dimensions are nominal.

#### STANDARD DOUBLE Y'S

- 2-1/8" through 6" OD
- Wall Thickness: 16, 14, (11 Gauge Available in Straight Ends Only)
- (16 Gauge: 2-1/8" to 4" OD) (14 Gauge: 5" to 6" OD)
- · Materials: Carbon, Stainless, Aluminum, Galvanized Steel

#### STANDARD DOUBLE 90° TY'S

- 11 GAUGE TY'S AVAILABLE (STRAIGHT ENDS ONLY)
- · STRAIGHT AND EXPANDED COMBINATIONS AVAILABLE
- STRAIGHT ENDS AVAILABLE ON ALL SIZES BY REQUEST

SIZ	E GAUGE	A (OD)	В	C	F (OD)	Н	K	PART NO.
2-1/	8" 16	2-1/8"	5"	9-5/32"	2-1/8"	8-13/16"	9-1/2"	DTY-215
2-1/	2" 16	2-1/2"	6"	10-1/2"	2-1/2"	10-1/32"	10"	DTY-256
3"	16	3"	7-1/2"	12-3/8"	3"	11-25/32"	11-1/2"	DTY-307
3-1/	2" 16	3-1/2"	8-3/4"	14-1/8"	3-1/2"	13-11/32"	13"	DTY-358
4"	16	4"	10"	15-7/8"	4"	14-29/32"	14"	DTY-409
5"	14	5"	12-1/2"	19-3/8"	5"	18-5/8"	18-1/2"	DTY-515
6"	14	6"	15"	22-7/8"	6"	22-11/32"	21"	DTY-615

• EXPANDED ENDS STANDARD

## H F G

STANDARD DOUBLE 90° TY

#### STANDARD DOUBLE 45° YL'S

- 11 GAUGE YL'S AVAILABLE (STRAIGHT ENDS ONLY)
- · STRAIGHT AND EXPANDED COMBINATIONS AVAILABLE
- STRAIGHT ENDS AVAILABLE ON ALL SIZES BY REQUEST

SIZE	GAUGE	A (OD)	В	C	F (OD)	Н	K	PART NO.
2-1/8"	16	2-1/8"	5"	9-3/32"	2-1/8"	4-11/16"	9-1/2"	DYL-2151
2-1/2"	16	2-1/2"	6"	10-5/32"	2-1/2"	5-3/16"	10"	DYL-2561
3"	16	3"	7-1/2"	11-19/32"	3"	5-29/32"	11-1/2"	DYL-3071
3-1/2"	16	3-1/2"	8-3/4"	12-31/32"	3-1/2"	6-9/16"	13"	DYL-3581
4"	16	4"	10"	14-11/32"	4"	7-1/4"	14"	DYL-4091
5"	14	5"	12-1/2"	17-9/16"	5"	9"	18-1/2"	DYL-5151
6"	14	6"	15"	20-25/32"	6"	10-15/32"	21"	DYL-6151

• EXPANDED ENDS STANDARD

#### STANDARD DOUBLE 90° Y'S

- 11 GAUGE Y'S AVAILABLE (STRAIGHT ENDS ONLY)
- STRAIGHT AND EXPANDED COMBINATIONS AVAILABLE
- STRAIGHT ENDS AVAILABLE ON ALL SIZES BY REQUEST

SIZE	GAUGE	A (OD)	В	C	F (OD)	Н	K	PART NO.
2-1/8"	16	2-1/8"	5"	7"	2-1/8"	7"	-	DY-215
2-1/2"	16	2-1/2"	6"	8"	2-1/2"	8"	-	DY-256
3"	16	3"	7-1/2"	9-1/2"	3"	9-1/2"	-	DY-307
3-1/2"	16	3-1/2"	8-3/4"	10-3/4"	3-1/2"	10-3/4"	-	DY-358
4"	16	4"	10"	12"	4"	12"	-	DY-409
5"	14	5"	12-1/2"	15-1/8"	5"	15-1/8"	-	DY-515
6"	14	6"	15"	18-1/4"	6"	18-1/4"	-	DY-615

• EXPANDED ENDS STANDARD

#### KEY

OD = Outside Diameter

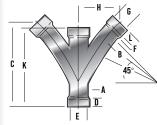
D = Expansion Depth 1-3/8" through 4" OD, 1-5/8" for 5" and 6" OD

A = Outside Diameter (OD) = E Inside Diameter (ID)

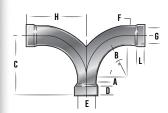
F = Outside Diameter (OD) = G Inside Diameter (ID)

L = Expansion Depth 1-3/8" through 4" OD, 1-5/8" for 5" and 6" OD

All reference dimensions are nominal.



STANDARD DOUBLE 45° YL

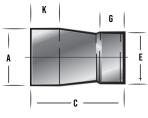


STANDARD DOUBLE 90° Y

#### WHEN ORDERING, PLEASE SPECIFY TYPE OF MATERIAL

- Carbon
- Stainless
- Aluminum
- Galvanized Steel

## A C E STANDARD REDUCING COUPLING (STRAIGHT END)



STANDARD REDUCING COUPLING (EXPANDED END)

#### Other sizes available.

Please call a Customer Service Representative for information.

#### WHEN ORDERING, PLEASE SPECIFY Type of Material

- Carbon
- Stainless
- Aluminum
- Galvanized Steel

#### STANDARD REDUCING COUPLINGS

- 2-1/8" through 14" OD
- Wall Thickness: 16, 14, 12, (11 Gauge Available in Straight Ends Only)
- · Materials: Carbon, Stainless, Aluminum, Galvanized Steel
- 11 GAUGE AVAILABLE (STRAIGHT ENDS ONLY)
- STRAIGHT ENDS AVAILABLE ON ALL SIZES BY REQUEST

SIZE	GAUGE	A (OD)	C	D	E (ID)	F (OD)	G	K	PART NO.
2-1/8" x 2"	16	2-1/8"	4"	1-25/32"	2" ID	-	1-1/8"	2"	RC-212
2-1/2" x 2-1/8"	16	2-1/2"	4-1/2"	1-3/4"	2-1/8" ID	-	1-3/8	1-1/2"	RC-254
3" x 2-1/8"	16	3"	8-3/4"	2-1/4"	2-1/8" ID	-	1-3/8"	2"	RC-3041
3" x 2-1/2"	16	3"	5"	2"	2-1/2" ID	-	1-3/8"	1-1/2"	RC-304
3-1/2" X 2-1/8"	16	3-1/2"	11"	2-1/4"	2-1/8" ID	-	1-3/8"	2"	RC-3541
3-1/2" X 2-1/2"	16	3-1/2"	9-1/4"	2-7/8"	2-1/2" ID	-	1-3/8"	2-7/8"	RC-3542
3-1/2" X 3"	16	3-1/2"	5-1/2"	2-1/8"	3" ID	-	1-3/8"	2-1/8"	RC-354
4" X 2-1/8"	16	4"	13-1/2"	1-5/8"	2-1/8" ID	-	1-3/8"	2"	RC-4041
4" X 2-1/2"	16	4"	10-1/2"	2-1/4"	2-1/2" ID	-	1-3/8"	2"	RC-4042
4" X 3"	16	4"	9-1/4"	2-1/4"	3" ID	-	1-3/8"	2"	RC-4043
4" X 3-1/2"	16	4"	6"	2"	3-1/2" ID	-	1-3/8"	1-1/2"	RC-404
5" X 2-1/8"	14	5"	19-1/4"	2-1/4"	2-1/8" ID	-	1-3/8"	2-3/4"	RC-5041
5" X 2-1/2"	14	5"	17-1/2"	2-1/4"	2-1/2" ID	-	1-3/8"	2-3/4"	RC-5042
5" X 3"	14	5"	15"	2-1/4"	3" ID	-	1-3/8"	2-3/4"	RC-5043
5" X 3-1/2"	14	5"	12-1/2"	2-1/4"	3-1/2" ID	-	1-3/8"	2-3/4"	RC-5044
5" X 4"	16	5"	8"	2-1/4"	4" ID	-	1-3/8"	1-3/4"	RC-504
6" X 2-1/8"	14	6"	24-3/4"	2-1/4"	2-1/8" ID	-	1-3/8"	3-1/4"	RC-6041
6" X 2-1/2"	14	6"	23"	2-1/4"	2-1/2" ID	-	1-3/8"	3-1/4"	RC-6042
6" X 3"	14	6"	20-1/2"	2-1/4"	3" ID	-	1-3/8"	3-1/4"	RC-6043
6" X 3-1/2"	14	6"	18"	2-1/4"	3-1/2" ID	-	1-3/8"	3-1/4"	RC-6044
6" X 4"	14	6"	15-3/4"	2-1/4"	4" ID	-	1-3/8"	3-1/4"	RC-6045
6" X 5"	14	6"	10"	2-5/8"	5" ID	-	1-3/8"	1-3/4"	RC-604
8" X 4"	14	8"	26-1/4"	2"	4" ID	-	1-3/8"	4-1/4"	RC-8044
8" X 5"	14	8"	21-7/8"	2-5/8"	5" ID	-	1-5/8"	4-1/4"	RC-8045
8" X 6"	14	8"	16-1/2"	3-1/4"	6" ID	-	1-5/8"	3-5/8"	RC-804
10" X 6"	12	10"	28-1/2"	3-1/4"	6" ID	-	1-5/8"	5-1/4"	RC-10046
10" X 8"	12	10"	18-1/4"	2-1/2"	-	8" OD	N/A	5-1/4"	RC-1004
12" X 8"	12	12"	29-1/4"	2-1/2"	-	8" OD	N/A	6-1/4"	RC-12048
12" X 10"	12	12"	19-3/4"	3-1/4"	-	10" OD	N/A	6"	RC-1204
14" X 10"	12	14"	30"	3"	-	10" OD	N/A	7-1/4"	RC-1404
14" X 12"	12	14"	20"	4"	-	12" OD	N/A	7-/14"	RC-1405
			• EXPAND	ED ENDS STA	NDARD THR	OUGH 6" S	IZE (ON SM	IALL END OF	REDUCER)

#### **KEY**

OD = Outside Diameter

ID = Inside Diameter

All reference dimensions are nominal.

G = Expansion Depth

#### STANDARD ADAPTERS

- 2" to 12"
- Wall Thickness: 16, 14, 12, 11 Gauge
  Materials: Carbon, Stainless, Aluminum, Galvanized Steel

#### FEMALE ADAPTERS - STRAIGHT

SIZE	GAUGE	A-FNPT	C	F (OD)	PART NO.	
2" to 2"	16	2"	6"	2"	FA-201	
2" to 2-1/8"	16	2"	6"	2-1/8"	FA-211	
2-1/2" to 2-1/2"	16	2-1/2"	6"	2-1/2"	FA-251	
3" to 3"	16	3"	6"	3"	FA-301	
3-1/2" to 3-1/2"	16	3-1/2"	6"	3-1/2"	FA-351	
4" to 4"	16	4"	6-1/2"	4"	FA-401	
5" to 5"	14	5"	6-3/4"	5"	FA-501	
6" to 6"	14	6"	7"	6"	FA-601	
8" to 8"	14	8"	9"	8"	FA-801	
10" to 10"	12	10"	11"	10"	FA-1001	
12" to 12"	12	12"	13"	12"	FA-1201	

## MALE ADAPTERS - STRAIGHT

SIZE	GAUGE	A-MNPT	C	F (OD)	PART NO.
2" to 2"	16	2"	6"	2"	MA-202
2" to 2-1/8"	16	2"	6"	2-1/8"	MA-212
2-1/2" to 2-1/2"	16	2-1/2"	6"	2-1/2"	MA-252
3" to 3"	16	3"	6"	3"	MA-302
3-1/2" to 3-1/2"	16	3-1/2"	6"	3-1/2"	MA-352
4" to 4"	16	4"	6"	4"	MA-402
5" to 5"	14	5"	6-1/2"	5"	MA-502
6" to 6"	14	6"	7"	6"	MA-602
8" to 8"	14	8"	8"	8"	MA-802
10" to 10"	12	10"	8-1/2"	10"	MA-1002
12" to 12"	12	12"	9"	12"	MA-1202

#### **MALE ADAPTERS - STRAIGHT**

- · Materials: Carbon, Stainless, Aluminum, Galvanized Steel

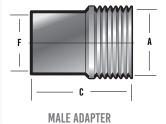
SIZE	A-MNPT	C	D	F (ID)	F (OD)	PART NO.	
2-1/8" x 1-1/4"	1-1/4"	5-3/4"	-	-	2-1/8"	MA-16	
2-1/8" x 1-1/2"	1-1/2"	5-3/4"	-	-	2-1/8"	MA-17	
2-1/8" x 1-1/4"	1-1/4"	5-3/4"	1-1/4"*	2-1/8"	-	MA-18	
2-1/8" x 1-1/2"	1-1/2"	5-3/4"	1-1/4"*	2-1/8"	-	MA-19	

\* EXPANSION DEPTH

## **FEMALE ADAPTER**

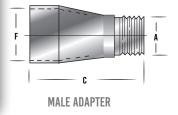
#### **KEY**

FNPT = Female National Pipe Thread OD = Outside Diameter MNPT = Male National Pipe Thread ID = Inside Diameter All reference dimensions are nominal.



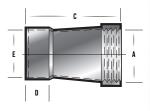
#### WHEN ORDERING, **PLEASE SPECIFY** TYPE OF MATERIAL

- Carbon
- Stainless
- Aluminum
- Galvanized Steel

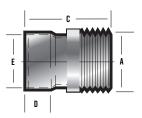


#### WHEN ORDERING, PLEASE SPECIFY TYPE OF MATERIAL

- Carbon
- Stainless
- Aluminum
- Galvanized Steel



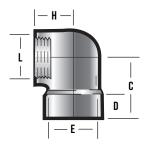
**FEMALE ADAPTER** 



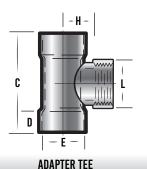
MALE ADAPTER EXPANDED

#### **KEY**

FNPT = Female National Pipe Thread ID = Inside Diameter MNPT = Male National Pipe Thread All reference dimensions are nominal.



90° ADAPTER ELBOW



#### STANDARD ADAPTERS - CONT.

#### FEMALE AND MALE ADAPTERS - EXPANDED

- 2" to 6"
- Wall Thickness: 16, 14, 12 Gauge
- · Materials: Carbon, Stainless, Aluminum, Galvanized Steel

#### FEMALE ADAPTERS - EXPANDED

SIZE	GAUGE	A-FNPT	C	D	E (ID)	PART NO.	
2" to 2"	16	2"	6"	1-1/8"	2"	FA-203	
2" to 2-1/8"	16	2"	6"	1-3/8"	2-1/8"	FA-213	
2-1/2" to 2-1/2"	16	2-1/2"	6"	1-3/8"	2-1/2"	FA-253	
3" to 3"	16	3"	6"	1-3/8"	3"	FA-303	
3-1/2" to 3-1/2"	16	3-1/2"	6"	1-3/8"	3-1/2"	FA-353	
4" to 4"	16	4"	6-1/2"	1-3/8"	4"	FA-403	
5" to 5"	14	5"	6-3/4"	1-5/8"	5"	FA-503	
6" to 6"	14	6"	7"	1-5/8"	6"	FA-603	

#### **MALE ADAPTERS - EXPANDED**

SIZE	GAUGE	A-MNPT	C	D	E (ID)	PART NO.	
2" to 2"	16	2"	6"	1-1/8"	2"	MA-204	
2" to 2-1/8"	16	2"	6"	1-3/8"	2-1/8"	MA-214	
2-1/2" to 2-1/2"	16	2-1/2"	6"	1-3/8"	2-1/2"	MA-254	
3" to 3"	16	3"	6"	1-3/8"	3"	MA-304	
3-1/2" to 3-1/2"	16	3-1/2"	6"	1-3/8"	3-1/2"	MA-354	
4" to 4"	16	4"	6"	1-3/8"	4"	MA-404	
5" to 5"	14	5"	6-1/2"	1-5/8"	5"	MA-504	
6" to 6"	14	6"	7"	1-5/8"	6"	MA-604	

#### 90° ADAPTER ELBOW

- 2-1/8" to 2'
- · Available only in Cast Gray Iron, Zinc, Nickel Plated or Cast Aluminum

SIZE	C	D	E (ID)	Н	L-FNPT	PART NO.
2-1/8" to 2"	2-9/16"	1-3/8"	2-1/8"	1-5/8"	2"	AE-211*
		* AVAII ARI E ONI '	V INI CAST CRAV	IRON ZINC NIC	KEI DI VTED UB	CAST ALLIMINIUM

#### **ADAPTER TEES**

- 2-1/8" to 4"
- 11 GAUGE ADAPTERS AVAILABLE

SIZE	C	D	E (ID)	Н	L-FNPT	PART NO.	
2-1/8" to 2"	4-13/16"	1-3/8"	2-1/8"	1-9/16"	2"	AT-212*	
2-1/2" to 2"	6-1/2"	1-3/8"	2-1/2"	2-1/8"	2"	AT-250	
3" to 2"	6-1/2"	1-3/8"	3"	2-3/4"	2"	AT-302	
3-1/2" to 2"	6-7/8"	1-3/8"	3-1/2"	3-7/16"	2"	AT-352	
4" to 2"	6-7/8"	1-3/8"	4"	3-7/16"	2"	AT-402	

\* AVAILABLE ONLY IN CAST GRAY IRON, ZINC, NICKEL PLATED OR CAST ALUMINUM & NOT 11 GAUGE

#### STANDARD ADAPTERS - CONT. \_\_\_\_

#### **MALE ADAPTER NIPPLE**

- 2-1/8"
- · Materials: Carbon, Stainless, Aluminum, Galvanized Steel

SIZE	A-MNPT	С	E (ID)	PART NO.
2-1/8"	2"	2"	2-1/8"	MA-20

#### FEMALE REDUCING ADAPTER

- · Wall Thickness: 16 Gauge
- · Materials: Carbon, Stainless, Aluminum, Galvanized Steel

SIZE	GAUGE	A-FNPT	C	F (OD)	PART NO.	
2" to 2-1/2"	16	2"	4-1/4"	2-1/2"	FA-205	

#### FEMALE REDUCING ADAPTER EXPANDED

- · 2" to 2-1/2"
- · Wall Thickness: 16 Gauge

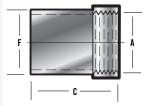
SIZE	GAUGE	A-FNPT	C	D	E (ID)	PART NO.
2" to 2-1/2"	16	2"	4-1/4"	1-3/8"	2-1/2"	FA-206

#### **45° FEMALE ADAPTER ELBOW**

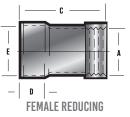
- Wall Thickness: 16, (11 Gauge Available in Straight Ends Only)
- · Materials: Carbon, Stainless, Aluminum, Galvanized Steel

SIZE	A (OD)	GAUGE	В	С	D	E (ID)	L-FNPT	PART NO.	
2-1/8" to 2"	2-1/8"	16	5"	4-1/16"	1-3/8"	2-1/8"	2"	AE-2111	
2-1/2" to 2"	2-1/2"	16	6"	4-1/2"	1-3/8"	2-1/2"	2"	AE-2511	
2-1/2" to 2-1/2"	2-1/2"	16	6"	4-1/2"	1-3/8"	2-1/2"	2-1/2"	AE-2512	

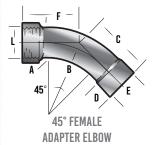
## MALE ADAPTER NIPPLE



FEMALE REDUCING ADAPTER



ADAPTER EXPANDED

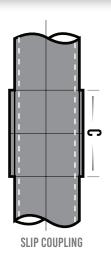


#### WHEN ORDERING, **PLEASE SPECIFY** TYPE OF MATERIAL

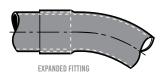
- Carbon
- Stainless
- Aluminum
- Galvanized Steel

#### KEY

MNPT = Male National Pipe Thread ID = Inside Diameter FNPT = Female National Pipe Thread OD = Outside Diameter All reference dimensions are nominal.







#### WHEN ORDERING, PLEASE SPECIFY Type of Material

- Carbon
- Stainless
- Aluminu
- Galvanized Steel

#### **SLIP COUPLINGS**

Can be used for joining any two straight ends of tubing or fittings. The slip coupling is a solid sleeve that fits the OD of the joint which can then be glued, brazed, welded, or covered by shrink sleeves.

- 2-1/8" through 14" OD
- · Wall Thickness: 16, 14, 12 Gauge
- · Materials: Carbon, Stainless, Aluminum, Galvanized Steel

SIZE	C	ID	GAUGE	PART NO.
2"	3"	2"	16	SC-203
2-1/8"	3"	2-1/8"	16	SC-213
2-1/2"	3-1/2"	2-1/2"	16	SC-253
3"	4"	3"	16	SC-303
3-1/2"	4-1/2"	3-1/2"	16	SC-353
4"	5"	4"	16	SC-403
5"	6"	5"	14	SC-503
6"	7"	6"	14	SC-603*
8"	8"	8"	14	SC-803
10"	10"	10"	12	SC-1003
12"	12"	12"	12	SC-1203
14"	14"	14"	12	SC-1403

\* JOINING METHODS ARE FOR USE IN LOW PRESSURE (UNDER 15 PSIG) SYSTEMS
\* 6" GALVANIZED SLIP COUPLING IS 16 GAUGE. ALL OTHER MATERIALS ARE 14 GAUGE

#### **SHRINK SLEEVES**

A heat shrinkable polyolefin band that literally shrinks and encircles the connection giving it mechanical strength and a positive seal. It can be used in conjunction with a slip coupling or when using expanded fittings. Gluing, brazing and welding operations are eliminated.

FOR TUBE Od size	SLEEVE Length	PART NO.
2" -2-1/8"	4"	SS-212
2-1/2" - 3"	4-1/2"	SS-300
3-1/2" - 4"	4-1/2"	SS-400
5"	4-1/2"	SS-500
6"	4-1/2"	SS-600
8"	9"	SS-800
10"	9"	SS-1000
12"	9"	SS-1200
14"	9"	SS-1400

• JOINING METHODS ARE FOR USE IN LOW PRESSURE (UNDER 15 PSIG) SYSTEMS

#### **WRAPPED SLEEVE**

This kit contains a sheet of black material 18" wide and a sealing strip. The wrapped sleeve comes in a polyolefin shell with a semicrystalline adhesive.

WIDTH	TUBE LENGTH	PART NO.
18"	14"	WS-1400

#### **EXPANDED FITTINGS**

This type of connection enables a straight section of tubing to slip inside the expanded end of the fitting. The two pieces can then be "locked" together by any one of several techniques - brazing, welding, industrial adhesive or shrink sleeves. Not available in 11 gauge material. Joining methods are for use in low pressure (under 15 PSIG) systems.

#### KEY

OD = Outside Diameter
ID = Inside Diameter

PSIG = Pounds per Square Inch Gravity All reference dimensions are nominal.

#### **INSTALOCK**

- Couplings are made of galvanized steel
- Standard O-ring is black nitrile
   Also offering replacement O-rings, nuts, bolts and clamps

OD	NPS	O-RING	LENGTH (IN.)	PART NO.
1-1/2"	-	Black	4	CP15042B-16Z
1-1/2"	-	White	4	CP15042W-16Z
1-1/2"	-	Black	6	CP15062B-16Z
1-1/2"	-	White	6	CP15062W-16Z
1-3/4"	-	Black	4	CP17542B-16Z
1-3/4"	-	White	4	CP17542W-16Z
1-3/4"	-	Black	6	CP17562B-16Z
1-3/4"	-	White	6	CP17562W-16Z
2"	-	Black	4	CP20042B-16Z
2"	-	White	4	CP20042W-16Z
2"	-	Black	6	CP20062B-16Z
2"	-	White	6	CP20062W-16Z
2-1/8"	-	Black	4	CP21242B-16Z
2-1/8"	-	White	4	CP21242W-16Z
2-1/8"	-	Black	6	CP21262B-16Z
2-1/8"	-	White	6	CP21262W-16Z
2-1/4"	-	Black	4	CP22542B-16Z
2-1/4"	-	White	4	CP22542W-16Z
2-1/4"	-	Black	6	CP22562B-16Z
2-1/4"	-	White	6	CP22562W-16Z
2-3/8"	2"	Black	4	CP237542B-16Z
2-3/8"	2"	White	4	CP237542W-16Z
2-3/8"	2"	Black	6	CP237562B-16Z
2-3/8"	2"	White	6	CP237562W-16Z
2-3/8"	2"	Black	8	CP237582B-16Z
2-3/8"	2"	White	8	CP237582W-16Z
2-1/2"	-	Black	4	CP25042B-16Z
2-1/2"	-	White	4	CP25042W-16Z
2-1/2"	-	Black	6	CP25062B-16Z
2-1/2"	-	White	6	CP25062W-16Z
2-1/2"	-	Black	8	CP25082B-16Z
2-1/2"	-	White	8	CP25082W-16Z
2-7/8"	2-1/2"	Black	4	CP287542B-16Z
2-7/8"	2-1/2"	White	4	CP287542W-16Z
2-7/8"	2-1/2"	Black	6	CP287562B-16Z
2-7/8"	2-1/2"	White	6	CP287562W-16Z
2-7/8"	2-1/2"	Black	8	CP287582B-16Z
2-7/8"	2-1/2"	White	8	CP287582W-16Z

#### **INSTALOK™**

#### **Specifications**

- 1-1/2" OD to 4" OD
- 20% Lower cost than traditional couplings
- 30% Quicker installation
- Couplings have a unique clamping design that offers unparalleled strength and grip
- Made with Grade 5 stress relieved bolts to ensure durability
- · Standard O-ring is black nitrile
- Galvanized Steel Construction

We also offer replacement O-rings, nuts, bolts and clamps



#### INSTALOK™ Dust Cap Specifications

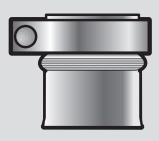
- 1-1/2" OD to 4" OD
- Utilizes the same unique clamping design as the INSTALOK Coupling
- Great for sealing exposed/unused material handling lines
- Non-permanent and completely reusable

We also offer replacement O-rings, nuts, and bolts

#### **INSTALOCK**

- Couplings are made of galvanized steel
- · Standard O-ring is black nitrile
- · Also offering replacement O-rings, nuts, bolts and clamps

OD	NPS	O-RING	LENGTH (IN.)	PART NO.
3"	-	Black	4	CP30042B-16Z
3"	-	White	4	CP30042W-16Z
3"	-	Black	6	CP30062B-16Z
3"	-	White	6	CP30062W-16Z
3"	-	Black	8	CP30082B-16Z
3"	-	White	8	CP30082W-16Z
3-1/2"	3"	Black	4	CP35042B-16Z
3-1/2"	3"	White	4	CP35042W-16Z
3-1/2"	3"	Black	6	CP35062B-16Z
3-1/2"	3"	White	6	CP35062W-16Z
3-1/2"	3"	Black	8	CP35082B-16Z
3-1/2"	3"	White	8	CP35082W-16Z
4"	3-1/2"	Black	4	CP40042B-16Z
4"	3-1/2"	White	4	CP40042W-16Z
4"	3-1/2"	Black	6	CP40062B-16Z
4"	3-1/2"	White	6	CP40062W-16Z
4"	3-1/2"	Black	8	CP40082B-16Z
4"	3-1/2"	White	8	CP40082W-16Z



#### **INSTALOK DUST CAPS**

OD	NPS	O-RING	LENGTH	PRODUCT ID
1-1/2"		Black	3"	DC-150-B
1-3/4"		Black	3"	DC-175-B
2"		Black	3"	DC-200-B
2-1/8"		Black	3"	DC-212-B
2-1/4"		Black	3"	DC-225-B
2-1/2"		Black	3"	DC-250-B
3"		Black	3"	DC-300-B
3-1/2"	3"	Black	3"	DC-350-B
4"	3-1/2"	Black	3"	DC-400-B

#### **KEY**

OD = Outside Diameter NPS = Nominal Pipe Size All reference dimensions are nominal.

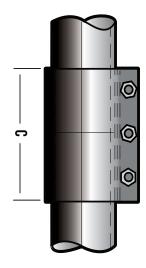
#### **COMPRESSION COUPLINGS**

"Our own signature coupling"

- Straight end tubing or fittings butt together within the ID of the coupling, and the joint is mechanically locked simply by tightening the bolts.
- 2-1/8" to 14" OD
- Standard Material is Galvanized Steel
- · Standard Coupling includes Black Neoprene Gasket & Stainless Steel Grounding Strip.
- WE ARE ALSO CAPABLE OF STAINLESS COMPRESSION COUPLINGS
- OTHER GASKETS AVAILABLE: WHITE NITRILE, RED RUBBER, SILICONE, EPDM AND VITON
- STAINLESS STEEL GASKET PROTECTORS ARE ALSO AVAILABLE
- WE CAN FURNISH YOU WITH REPLACEMENT NUTS, BOLTS, GASKETS AND STATIC STRIPS

OD	NO. BOLT	GASKET	PROTECTOR	COUPLING LENGTH	PART NO.
2-1/8"	2	BLACK	-	4	21252B10
2-1/8"	2	BLACK	YES	4	21252B11
2-1/8"	3	BLACK	-	6	21253B10
2-1/8"	3	BLACK	YES	6	21253B11
2-1/2"	2	BLACK	-	4	25002B10
2-1/2"	2	BLACK	YES	4	25002B11
2-1/2"	3	BLACK	-	6	25003B10
2-1/2"	3	BLACK	YES	6	25003B11
2-1/2"	4	BLACK	-	8	25004B10
2-1/2"	4	BLACK	YES	8	25004B11
3"	2	BLACK	-	4	30002B10
3"	2	BLACK	YES	4	30002B11
3"	3	BLACK	-	6	30003B10
3"	3	BLACK	YES	6	30003B11
3"	4	BLACK	-	8	30004B10
3"	4	BLACK	YES	8	30004B11
3-1/2"	2	BLACK	-	4	35002B10
3-1/2"	2	BLACK	YES	4	35002B11
3-1/2"	3	BLACK	-	6	35003B10
3-1/2"	3	BLACK	YES	6	35003B11
3-1/2"	4	BLACK	-	8	35004B10
3-1/2"	4	BLACK	YES	8	35004B11
4"	2	BLACK	-	4	40002B10
4"	2	BLACK	YES	4	40002B11
4"	3	BLACK	-	6	40003B10
4"	3	BLACK	YES	6	40003B11
4"	4	BLACK	-	8	40004B10
4"	4	BLACK	YES	8	40004B11
5"	2	BLACK	-	4	50002B10
5"	2	BLACK	YES	4	50002B11
5"	3	BLACK	-	6	50003B10
5"	3	BLACK	YES	6	50003B11
5"	4	BLACK	-	8	50004B10

- FOR COUPLINGS 1-1/4" THROUGH 2-7/8" OD THE BOLT SIZE IS 1/2" X 2"
- FOR COUPLINGS 3" THROUGH 7-1/2" OD THE BOLT SIZE IS 5/8" X 2-1/4"
- $\bullet$  FOR COUPLINGS 8" THROUGH 14" OD THE BOLT SIZE IS 3/4" X 3"
- JOINING METHODS ARE FOR USE IN LOW PRESSURE (UNDER 15 PSIG) SYSTEMS



COMPRESSION COUPLING

#### **KEY**

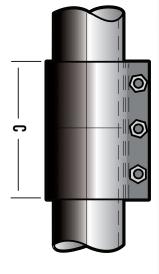
ID = Inside Diameter OD = Outside Diameter

All reference dimensions are nominal.

#### **COMPRESSION COUPLINGS - CONT.**

"Our own signature coupling"

- WE ARE ALSO CAPABLE OF STAINLESS COMPRESSION COUPLINGS
- OTHER GASKETS AVAILABLE: WHITE NITRILE, RED RUBBER, SILICONE, EPDM AND VITON
- STAINLESS STEEL GASKET PROTECTORS ARE ALSO AVAILABLE
- WE CAN FURNISH YOU WITH REPLACEMENT NUTS, BOLTS, GASKETS AND STATIC STRIPS



COMPRESSION **COUPLING** 

OD	NO. BOLT	GASKET	PROTECTOR	COUPLING LENGTH	PART NO.
5"	4	BLACK	YES	8	50004B11
6"	2	BLACK	-	4	60002B10
6"	2	BLACK	YES	4	60002B11
6"	3	BLACK	-	6	60003B10
6"	3	BLACK	YES	6	60003B11
6"	4	BLACK	-	8	60004B10
6"	4	BLACK	YES	8	60004B11
6"	5	BLACK	-	10	60005B10
6"	5	BLACK	YES	10	60005B11
8"	2	BLACK	-	6	80002B10
8"	2	BLACK	YES	6	80002B11
8"	3	BLACK	-	8	80003B10
8"	3	BLACK	YES	8	80003B11
8"	4	BLACK	-	10	80004B10
8"	4	BLACK	YES	10	80004B11
8"	5	BLACK	-	12	80005B10
8"	5	BLACK	YES	12	80005B11
10"	3	BLACK	-	8	100003B10
10"	3	BLACK	YES	8	100003B11
10"	4	BLACK	-	10	100004B10
10"	4	BLACK	YES	10	100004B11
10"	5	BLACK	-	12	100005B10
10"	5	BLACK	YES	12	100005B11
12"	3	BLACK	-	8	120003B10
12"	3	BLACK	YES	8	120003B11
12"	4	BLACK	-	10	120004B10
12"	4	BLACK	YES	10	120004B11
12"	5	BLACK	-	12	120005B10
12"	5	BLACK	YES	12	120005B11
14"	4	BLACK	-	10	140004B10
14"	4	BLACK	YES	10	140004B11
14"	5	BLACK	-	12	140005B10
14"	5	BLACK	YES	12	140005B11

#### **KEY**

OD = Outside Diameter

All reference dimensions are nominal.

• FOR COUPLINGS 1-1/4" THROUGH 2-7/8" OD THE BOLT SIZE IS 1/2" X 2"

<sup>•</sup> FOR COUPLINGS 3" THROUGH 7-1/2" OD THE BOLT SIZE IS 5/8" X 2-1/4"
• FOR COUPLINGS 8" THROUGH 14" OD THE BOLT SIZE IS 3/4" X 3"
• JOINING METHODS ARE FOR USE IN LOW PRESSURE (UNDER 15 PSIG) SYSTEMS

#### **SLIP WELDING RINGS**

- 8" to 14" OD
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel

SIZE	C	E (ID)	GAUGE	PART NO.
8"	3"	8"	14	WR-8035
10"	3"	10"	12	WR-10035
12"	3"	12"	12	WR-12035
14"	3"	14"	12	WR-14035

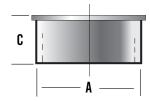
#### **TUBE PLUGS**

- 2-1/8" to 14" OD/ID
- Wall Thickness: 16, 14, 12 Gauge
- •AVAILABLE IN 11 GAUGE

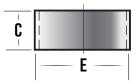
SIZE	A (OD)/ (ID)	GAUGE	C	PART NO.
2-1/8"	2-1/8" OD	16	1-3/8"	TP-210
2-1/2"	2-1/2" OD	16	1-3/8"	TP-260
3"	3" OD	16	1-3/8"	TP-310
3-1/2"	3-1/2" OD	16	1-3/8"	TP-360
4"	4" OD	16	1-3/8"	TP-410
5"	5" OD	14	1-5/8"	TP-510
6"	6" OD	14	1-5/8"	TP-610
8"	8" ID	14	1-3/4"	TP-810
10"	10" ID	12	2"	TP-1010
12"	12" ID	12	2"	TP-1210
14"	14" ID	12	2"	TP-1410

## E T

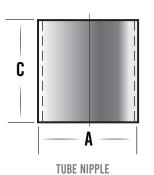
STANDARD TUBE HANGER



**TUBE PLUG** 



SLIP WELD RING



#### WHEN ORDERING, PLEASE SPECIFY TYPE OF MATERIAL

- Carbon
- Stainless
- Aluminum
- AluminumGalvanized Steel

#### **TUBE HANGERS**

- 2-1/8" to 14" ID
- Wall Thickness: 16 gauge
- Available only in Galvanized Steel

SIZE	E (ID)	GAUGE	PART NO.	
2-1/8"	2-1/8"	16	TH-212	
2-1/2"	2-1/2"	16	TH-250	
3"	3"	16	TH-300	
3-1/2"	3-1/2"	16	TH-350	
4"	4"	16	TH-400	
5"	5"	16	TH-500	
6"	6"	16	TH-600	
8"	8"	16	TH-800	
10"	10"	16	TH-1000	
12"	12"	16	TH-1200	
14"	14"	16	TH-1400	

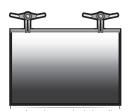
#### TUBE NIPPLES

- 2-1/8" to 14" OD
- · Wall Thickness: 16, 14, 12 Gauge
- AVAILABLE IN 11 GAUGE

SIZE	A (OD)	GAUGE	C	PART NO.
2-1/8"	2-1/8"	16	2-1/2"	TN-211
2-1/2"	2-1/2"	16	2-1/2"	TN-261
3"	3"	16	2-1/2"	TN-311
3-1/2"	3-1/2"	16	2-1/2"	TN-361
4"	4"	16	2-1/2"	TN-411
5"	5"	14	3"	TN-511
6"	6"	14	3"	TN-611
8"	8"	14	4"	TN-811
10"	10"	12	5"	TN-1011
12"	12"	12	6"	TN-1211
14"	14"	12	7"	TN-1411

#### KEY

- ID = Inside Diameter
- OD = Outside Diameter
- All reference dimensions are nominal.



4" lengths are single handle

#### Super Grip Specifications

The Super Grip was devised as a quick coupler for dry bulk transport tank tubing. This unique coupling slides onto the tubing or wraps around it and is tightened by hand in seconds, and it provides better support than rubber hose and band clamps. Our exclusive failsafe clamping action keeps its hold despite expansion, contraction and vibration. And because it's made of 100% Stainless Steel, it will not corrode due to harsh weather or road conditions.

- 100% Stainless steel with stainless steel grounding strip standard
  - FDA approved gum rubber gasket comes standard
  - 1-1/2" Through 12" OD for tube
- 1-1/4" Through 12" NPS for pipe

Call for information!

#### **SUPER GRIPS**

Order by Product ID Number Only

OD	NPS	LENGTH	DESCRIPTION	PRODUCT ID
1-1/2″		4"	1-Clamp	SG-15001
1-21/32"	1-1/4"	4"	Pipe 1-Clamp	SG-16601
1-3/4″		4"	1-Clamp	SG-17501
1-29/32"	1-1/2″	4"	Pipe 1-Clamp	SG-19001
2″		4"	1-Clamp	SG-20001
2-1/8″		4"	1-Clamp	SG-21251
2-1/4″		4"	1-Clamp	SG-22501
2-3/8"	2″	4"	Pipe 1-Clamp	SG-23751
2-1/2″		4"	1-Clamp	SG-25001
2-3/4″		4"	1-Clamp	SG-27501
2-7/8"	2-1/2″	4"	Pipe 1-Clamp	SG-28751
3″		4"	1-Clamp	SG-30001
3-1/4″		4"	1-Clamp	SG-32501
3-1/2″	3"	4"	Tube/Pipe 1-Clamp	SG-35001
3-3/4″		4"	1-Clamp	SG-37501
4″	3-1/2"	4"	Tube/Pipe 1-Clamp	SG-40001
4″	3-1/2"	9-1/2"	Tube/Pipe 2-Clamp	SG-40002
4-1/4″		4"	1-Clamp	SG-42501
4-1/2″	4"	4"	Tube/Pipe 1-Clamp	SG-45001
4-1/2″	4"	9-1/2"	Tube/Pipe 2-Clamp	SG-45002
5″		4"	1-Clamp	SG-50001
5″		9-1/2"	2-Clamp	SG-50002
5-9/16"	5"	4"	Pipe 1-Clamp	SG-55631
6″		4"	1-Clamp	SG-60001
6″		9-1/2"	2-Clamp	SG-60002
6-1/4″		4"	1-Clamp	SG-62501
6-5/8"	6"	4"	Pipe 1-Clamp	SG-66251
6-5/8"	6"	9-1/2"	Pipe 2-Clamp	SG-66252
8″		4"	1-Clamp	SG-80001
8″		9-1/2"	2-Clamp	SG-80002
8-5/8"	8″	4"	Pipe 1-Clamp	SG-86251
8-5/8"	8″	9-1/2"	Pipe 2-Clamp	SG-86252
9″		4"	1-Clamp	SG-90001
10″		4"	1-Clamp	SG-100001
10″		9-1/2"	2-Clamp	SG-100002
10-3/4"	10"	4"	Pipe 1-Clamp	SG-107501
10-3/4"	10"	9-1/2"	Pipe 2-Clamp	SG-107502
12″		4"	1-Clamp	SG-120001
12″		9-1/2"	2-Clamp	SG-120002
12-3/4"	12″	4"	Pipe 1-Clamp	SG-127501
12-3/4"	12″	9-1/2"	Pipe 2-Clamp	SG-127502

<sup>9-1/2&</sup>quot; lengths are 2 handle

Order by Product ID Number

#### STANDARD PART A

Adapter X Female NPT Thread

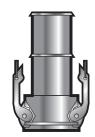
OD	MATERIAL	WEIGHT	PRODUCT ID
1-1/2″	Aluminum	0.25	A150FAL
1-1/2″	Stainless Steel	0.81	A150FSS
2″	Aluminum	0.37	A200FAL
2″	Stainless Steel	1.06	A200FSS
2-1/2″	Aluminum	0.56	A250FAL
2-1/2"	Stainless Steel	1.56	A250FSS
3″	Aluminum	0.75	A300FAL
3″	Stainless Steel	2.0	A300FSS
4″	Aluminum	1.56	A400FAL
4″	Stainless Steel	4.12	A400FSS
5″	Aluminum	1.81	A500FAL
6″	Aluminum	2.44	A600FAL

#### STANDARD PART C

Coupler X Hose Shank

OD	MATERIAL	WEIGHT	PRODUCT ID
1-1/2″	Aluminum	0.78	C150FAL
1-1/2″	Stainless Steel	1.84	C150FSS
2″	Aluminum	1.16	C200FAL
2″	Stainless Steel	2.31	C200FSS
2-1/2″	Aluminum	1.56	C250FAL
2-1/2"	Stainless Steel	3.12	C250FSS
3″	Aluminum	2	C300FAL
3″	Stainless Steel	4.87	C300FSS
4″	Aluminum	3.37	C400FAL
4″	Stainless Steel	8.25	C400FSS
5″	Aluminum	4.19	C500FAL
6″	Aluminum	6.06	C600FAL

Part A - Adapter X
Female NPT Thread



Part C - Coupler X
Hose Shank



Part B - Coupler X
Male NPT Thread



Part D - Coupler X Female NPT Thread

#### STANDARD PART B

Coupler X Male NPT Thread

OD	MATERIAL	WEIGHT	PRODUCT ID
1-1/2″	Aluminum	0.75	B150FAL
1-1/2″	Stainless Steel	1.56	B150FSS
2″	Aluminum	0.94	B200FAL
2″	Stainless Steel	2.06	B200FSS
2-1/2″	Aluminum	1.25	B250FAL
2-1/2"	Stainless Steel	2.94	B250FSS
3″	Aluminum	1.75	B300FAL
3″	Stainless Steel	4	B300FSS
4″	Aluminum	2.5	B400FAL
4″	Stainless Steel	6.5	B400FSS
5″	Aluminum	3.75	B500FAL
6″	Aluminum	5.37	B600FAL

#### STANDARD PART D

Coupler X Female NPT Thread

OD	MATERIAL	WEIGHT	PRODUCT ID
1-1/2″	Aluminum	0.84	D150FAL
1-1/2″	Stainless Steel	1.81	D150FSS
2″	Aluminum	1	D200FAL
2″	Stainless Steel	2.37	D200FSS
2-1/2″	Aluminum	1.41	D250FAL
2-1/2"	Stainless Steel	3.16	D250FSS
3″	Aluminum	1.78	D300FAL
3″	Stainless Steel	4.09	D300FSS
4″	Aluminum	2.81	D400FAL
4″	Stainless Steel	7	D400FSS
5″	Aluminum	4.37	D500FAL
6″	Aluminum	6	D600FAL

## Adapter & Coupler Specifications

- 1-1/2" through 6"
- Aluminum & Stainless
- 8" available upon request

Security chains available
Other sizes and materials available.

Call for information!

Adapter & Coupler Specifications

• 1-1/2" through 6" • Aluminum & Stainless • 8" available upon request

Security chains available
Other sizes and materials available.
Call for information!



Part V Coupler Dust Cap





Part F - Adapter X
Male NPT Thread



Part W - Coupler X Adapter Dust Plug

Order by Product ID Number

#### STANDARD PART E

Adapter X Hose Shank

OD	MATERIAL	WEIGHT	PRODUCT ID
1-1/2"	Aluminum	0.37	E150FAL
1-1/2″	Stainless Steel	1.65	E150FSS
2″	Aluminum	0.84	E200FAL
2″	Stainless Steel	2.75	E200FSS
2-1/2″	Aluminum	0.91	E250FAL
2-1/2″	Stainless Steel	3.5	E250FSS
3″	Aluminum	1.47	E300FAL
3″	Stainless Steel	4.06	E300FSS
4″	Aluminum	2.5	E400FAL
4″	Stainless Steel	7.81	E400FSS
5″	Aluminum	2.69	E500FAL
6″	Aluminum	4.56	E600FAL

#### STANDARD PART V

Coupler Dust Cap

OD	MATERIAL	WEIGHT	PRODUCT ID
1-1/2″	Aluminum	0.81	V150FAL
1-1/2″	Stainless Steel	1.5	V150FSS
2″	Aluminum	0.94	V200FAL
2″	Stainless Steel	2.06	V200FSS
2-1/2″	Aluminum	1.19	V250FAL
2-1/2″	Stainless Steel	2.84	V250FSS
3″	Aluminum	1.78	V300FAL
3″	Stainless Steel	3.75	V300FSS
4″	Aluminum	2.5	V400FAL
4″	Stainless Steel	5.31	V400FSS
5″	Aluminum	3.19	V500FAL
6″	Aluminum	5.19	V600FAL

#### STANDARD PART F

Adapter X Male NPT Thread

OD	MATERIAL	WEIGHT	PRODUCT ID
1-1/2″	Aluminum	0.5	F150FAL
1-1/2"	Stainless Steel	1.28	F150FSS
2″	Aluminum	0.53	F200FAL
2″	Stainless Steel	1.75	F200FSS
2-1/2″	Aluminum	0.81	F250FAL
2-1/2"	Stainless Steel	3.25	F250FSS
3″	Aluminum	1.37	F300FAL
3″	Stainless Steel	4.5	F300FSS
4″	Aluminum	2.28	F400FAL
4″	Stainless Steel	7	F400FSS
5″	Aluminum	2.72	F500FAL
6″	Aluminum	4.31	F600FAL

#### STANDARD PART W

Adapter Dust Plug

OD	MATERIAL	WEIGHT	PRODUCT ID
1-1/2″	Aluminum	0.22	W150FAL
1-1/2″	Stainless Steel	1	W150FSS
2″	Aluminum	0.34	W200FAL
2″	Stainless Steel	1.44	W200FSS
2-1/2″	Aluminum	0.44	W250FAL
2-1/2″	Stainless Steel	2	W250FSS
3″	Aluminum	0.87	W300FAL
3″	Stainless Steel	2.62	W300FSS
4″	Aluminum	1.37	W400FAL
4″	Stainless Steel	5.25	W400FSS
5″	Aluminum	1.5	W500FAL
6″	Aluminum	2.31	W600FAL

#### WHY BUY OUR CAM & GROOVE PARTS?

- Pressure tested with published ratings
- · Will handle full vacuum applications

All sizes, except 5: & 8" comply with MIL Spec A-A-59326

Compliance to this specification allows industry interchangeability

PLEASE CALL FOR PRICING & INFORMATION!

Order by Product ID Number

## PART BC - COMPRESSION NUT QUICK COUPLERS

**Coupler X Tubing Fitting** 

OD	MATERIAL	PRODUCT ID
1-1/2"	Aluminum	BC150AL
2"	Aluminum	BC200AL
2-1/2"	Aluminum	BC250AL
3"	Aluminum	BC300AL

## PART FC - COMPRESSION NUT QUICK ADAPTERS

Adapter X Tubing Fitting

OD	MATERIAL	PRODUCT ID
1-1/2"	Aluminum	FC150AL
2"	Aluminum	FC200AL
2-1/2"	Aluminum	FC250AL
3"	Aluminum	FC300AL

#### Compression Nut Quick Adapters & Couplers

- Designed for quick assembly, with a compression nut, to 1-1/2 to 3" tubing.
- · Aluminum with Buna Gasket



Part FC Adapter



**Part BC Coupler** 

#### **SECURITY CHAINS**

Brass Chain With Hooks or Rings For Standard Cam & Groove

6″	0.25	Hook	BRCHAIN6H
6″	0.25	Ring	BRCHAIN6R
12″	0.5	Hook	BRCHAIN12H
12″	0.5	Ring	BRCHAIN12R

Order by Product ID Number

#### **Specifications**

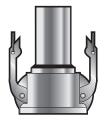
Our Quick Adapter (AWS) and Coupler (DWS) are welded to a short length of tube or pipe for easy installation or dismantling.

- 2" through 6" OD, 16, 14, 11 Gauge Stubs
- 2" through 6" NPS, Schedule 10, 40 Stubs (SCH 5 available)
- Aluminum

Security chains available



Part AWS Adapter



**Part DWS Coupler** 

#### **TUBE QUICK ADAPTERS**

OD	GAUGE	PRODUCT ID
2″	16	AWS200AL-16A
2″	14	AWS200AL-14A
2″	11	AWS200AL-11A
2-1/2"	16	AWS250AL-16A
2-1/2"	14	AWS250AL-14A
2-1/2"	11	AWS250AL-11A
3″	16	AWS300AL-16A
3″	14	AWS300AL-14A
3″	11	AWS300AL-11A
4″	16	AWS400AL-16A
4″	14	AWS400AL-14A
4″	11	AWS400AL-11A
5″	14	AWS500AL-14A
5″	11	AWS500AL-11A
6″	14	AWS600AL-14A
6″	11	AWS600AL-11A

#### **TUBE QUICK COUPLERS**

OD	GAUGE	PRODUCT ID
2″	16	DWS200AL-16A
2″	14	DWS200AL-14A
2″	11	DWS200AL-11A
2-1/2″	16	DWS250AL-16A
2-1/2″	14	DWS250AL-14A
2-1/2″	11	DWS250AL-11A
3″	16	DWS300AL-16A
3″	14	DWS300AL-14A
3″	11	DWS300AL-11A
4″	16	DWS400AL-16A
4″	14	DWS400AL-14A
4″	11	DWS400AL-11A
5″	14	DWS500AL-14A
5″	11	DWS500AL-11A
6″	14	DWS600AL-14A
6″	11	DWS600AL-11A

#### PIPE QUICK ADAPTERS

OD	SCHEDULE	PRODUCT ID
2″	10	AWSP200AL-10A
2″	40	AWSP200AL-40A
3″	10	AWSP300AL-10A
3″	40	AWSP300AL-40A
4″	10	AWSP400AL-10A
4″	40	AWSP400AL-40A
5″	10	AWSP500AL-10A
5″	40	AWSP500AL-40A
6″	10	AWSP600AL-10A
6″	40	AWSP600AL-40A
		,

#### PIPE QUICK COUPLERS

OD	SCHEDULE	PRODUCT ID
2″	10	DWSP200AL-10A
2″	40	DWSP200AL-40A
3″	10	DWSP300AL-10A
3″	40	DWSP300AL-40A
4″	10	DWSP400AL-10A
4″	40	DWSP400AL-40A
5″	10	DWSP500AL-10A
5″	40	DWSP500AL-40A
6″	10	DWSP600AL-10A
6″	40	DWSP600AL-40A

Order by Product ID Number

#### PREMIUM VACUUM GAYLORD WANDS

Without Cam and Groove Coupling

OD	GAUGE	LENGTH	MATERIAL	PRODUCT ID
1-1/2"	11	51"	Aluminum	11VW150A
1-1/2"	14	51"	Stainless	14VW150S
2"	11	51"	Aluminum	11VW200A
2"	14	51"	Stainless	14VW200S
2-1/2"	11	51"	Aluminum	11VW250A
2-1/2"	14	51"	Stainless	14VW250S
3"	11	51"	Aluminum	11VW300A
3"	14	51"	Stainless	14VW300S
4"	11	51"	Aluminum	11VW400A
4"	14	51"	Stainless	14VW400S

#### With Cam and Groove Coupling

OD	GAUGE	LENGTH	MATERIAL	PRODUCT ID
1-1/2"	11	57	Aluminum	11VW150A - CG
1-1/2"	14	57	Stainless	14VW150S - CG
2"	11	57	Aluminum	11VW200A - CG
2"	14	57	Stainless	14VW200S - CG
2-1/2"	11	57	Aluminum	11VW250A - CG
2-1/2"	14	57	Stainless	14VW250S - CG
3"	11	57	Aluminum	11VW300A - CG
3"	14	57	Stainless	14VW300S - CG
4"	11	57	Aluminum	11VW400A - CG
4"	14	57	Stainless	14VW400S - CG

#### **BASIC VACUUM GAYLORD WANDS**

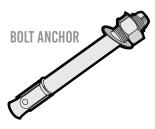
OD	GAUGE	LENGTH	MATERIAL	PRODUCT ID
1-1/2"	11	50"	Aluminum	11VWB150A
2"	11	50"	Aluminum	11VWB200A
2-1/2"	11	50"	Aluminum	11VWB250A
3"	11	50"	Aluminum	11VWB300A
(				

#### **Wand Specifications**

- Adjustable air relief is constructed of durable PVC
- Premium wands come with handles and end protectors
- Sizes range from 1-1/2" OD to 4" OD
- Available in Aluminum and Stainless Steel









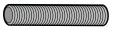




SPLIT LOCK WASHER



THREADED ROD







#### **INSTALLATION COMPONENTS**

We give you everything you need to get your system up and running, all in one complete installation package. If you're searching for a particular installation component, we'll be glad to help you find whatever you're looking for.

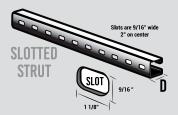
Our "one-stop-shopping" will help you lower your inventory costs and spend less time looking for parts. And, when it's time for installation, you'll have all the components you need on-the-spot.

DESCRIPTION	SIZE	MATERIAL	PKGD.	PART NO.
Anchor, Hilti®	3/8" x 1-9/16" (Length)	Zinc	50 pc.	ANC-0380
Bolt Anchor,	3/8" x 3-3/4" (Overall Length)	Zinc	100 pc.	ANC-0381
Includes Washer and Hex Nut	1-1/8" Thread Length			
Features: Comprehensive performanc installed in a bottomless hole. Anchor				
Hex Head Cap Screw	3/8" x 1-1/4" (Length)	Zinc	50 pc.	HCS-0381
"More Length When You Need It"				
Hex Nut	3/8"	Zinc	50 pc.	HXN-0380
Flat Washer	3/8"	Zinc	50 pc.	FW-0380
Split Lock Washer	3/8"	Zinc	50 pc.	LKW-0380
Threaded Rod	3/8" x 6' (Length)	Zinc	each	ATR-100
<b>Eye Nut</b> , Maximum Allowable Load is 610 l "Works Great With our Tube Hang		Malleable	each Iron - Plain.	EN-0380
Coupler Nut	3/8" x 1-3/4" (Length)	Zinc	each	CN-0380
Beam Clamp with Zinc Set Screw and Lock Nut Maximum Allowable Load, in top or bo	•	Malleable Iron - Galv.	each	BC-037T
Beam Clamp with Set Screw and Lock Nut. Maximum Allowable Load, in top posit "The Cost-Effective Solution When Yo			each T)"	BC-100
Channel Nut, without spring	3/8"	Zinc	each	CHN-0380
Saddlenut Assembly "Replaces Square Washer Plate and a	Channel Nut Combination"	Zinc	50	SN-0380
Slotted Strut, 14 Gauge	13/16"(D) x 1-5/8", 10' Length	Zinc	each	UN-100
Slotted Strut, 14 Gauge "An Economical Alternative When You	1-5/8"(D) x 1-5/8", 10' Length Don't Require Our Heavy-Duty Stru		each	UN-201

1-5/8"(D) x 1-5/8", 10' Length Zinc



Slotted Strut, 12 Gauge



each

UN-202

#### **INSTALLATION COMPONENTS - CONT.**

DESCRIPTION	SIZE	MATERIAL	PKGD.	PART NO.
90° Strut Bracket	2 x 2, 9/16" Holes	Zinc	each	BRKT-0900
90° Strut Bracket	2 x 1, 9/16" Holes	Zinc	each	BRKT-090
45° Strut Bracket	9/16" Holes	Zinc	each	BRKT-0450
Square Washer Plate	7/16" Hole for 3/8" Bolt Size	Zinc	100 pc.	SQW-0380
Tube Hanger, includes Bolt and Nut	For 1-1/2" OD Tube	Zinc	each	TH-150
Tube Hanger, includes Bolt and Nut	For 2" OD Tube	Zinc	each	TH-200
Tube Hanger, includes Bolt and Nut	For 2-1/8" and 2-1/4" OD Tube	Zinc	each	TH-212
Tube Hanger, includes Bolt and Nut	For 2-1/2" OD Tube	Zinc	each	TH-250
Tube Hanger, includes Bolt and Nut	For 3" OD Tube	Zinc	each	TH-300
Tube Hanger, includes Bolt and Nut	For 3-1/2" OD Tube	Zinc	each	TH-350
Tube Hanger, includes Bolt and Nut	For 4" OD Tube	Zinc	each	TH-400
Tube Hanger, includes Bolt and Nut	For 4-1/2" OD Tube	Zinc	each	TH-450
Tube Hanger, includes Bolt and Nut	For 5" OD Tube	Zinc	each	TH-500
Tube Hanger, includes Bolt and Nut	For 6" OD Tube	Zinc	each	TH-600
Tube Hanger, includes Bolt and Nut	For 8" OD Tube	Zinc	each	TH-800
Tube Hanger, includes Bolt and Nut	For 10" OD Tube	Zinc	each	TH-1000
Tube Hanger, includes Bolt and Nut	For 12" OD Tube	Zinc	each	TH-1200
Tube Hanger, includes Bolt and Nut	For 14" OD Tube	Zinc	each	TH-1400
Pipe Clamp, includes Slotted Hex Head	For 1-1/2" Pipe Size	Zinc	4 pc.	PCL-150
Screw and Nut, Design Load 800 lbs.				
Pipe Clamp, includes Slotted Hex Head	For 2" Pipe Size	Zinc	4 pc.	PCL-200
Screw and Nut, Design Load 800 lbs.				
Pipe Clamp, includes Slotted Hex Head	For 2-1/2" Pipe Size	Zinc	4 pc.	PCL-250
Screw and Nut, Design Load 800 lbs.				
Pipe Clamp, includes Slotted Hex Head	For 3" Pipe Size	Zinc	4 pc.	TCL-350*
Screw and Nut, Design Load 800 lbs.				
Pipe Clamp, includes Slotted Hex Head	For 3-1/2" Pipe Size	Zinc	4 pc.	TCL-400*
Screw and Nut, Design Load 1000 lbs.				
Pipe Clamp, includes Slotted Hex Head	For 4" Pipe Size	Zinc	4 pc.	TCL-450*
Screw and Nut, Design Load 1000 lbs.				
Pipe Clamp, includes Slotted Hex Head	For 5" Pipe Size	Zinc	4 pc.	PCL-500
Screw and Nut, Design Load 1000 lbs.				
Pipe Clamp, includes Slotted Hex Head	For 6" Pipe Size	Zinc	4 pc.	PCL-600
Screw and Nut, Design Load 1000 lbs.				
Pipe Clamp, includes Slotted Hex Head	For 8" Pipe Size	Zinc	4 pc.	PCL-800
Screw and Nut, Design Load 1000 lbs.				

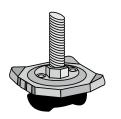


Zinc = Galvanized Carbon Steel OD = Outside Diameter All reference dimensions are nominal.

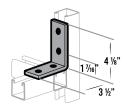
\* Tube Clamp also fits this pipe size.



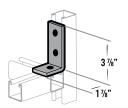
CHANNEL NUT



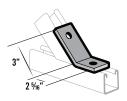
SADDLE NUT ASSEMBLY



90° STRUT BRACKET 2 HOLES X 2 HOLES



90° STRUT BRACKET 2 HOLES X 1 HOLES



45° STRUT BRACKET
1 HOLES X 1 HOLES





PIPE CLAMP

#### **INSTALLATION COMPONENTS - CONT.**

DESCRIPTION	SIZE	MATERIAL	PKGD.	PART NO.
Tube Clamp, includes Slotted Hex Head	For 1-1/2" OD Tube	Zinc	4 pc.	TCL-150
Screw and Nut, Design Load 600 lbs.				
Tube Clamp, includes Slotted Hex Head	For 2" OD Tube	Zinc	4 pc.	TCL-200
Screw and Nut, Design Load 800 lbs.				
Tube Clamp, includes Slotted Hex Head	For 2-1/8" OD Tube	Zinc	4 pc.	TCL-212
Screw and Nut, Design Load 800 lbs.				
Tube Clamp, includes Slotted Hex Head	For 2-1/2" OD Tube	Zinc	4 pc.	TCL-250
Screw and Nut, Design Load 800 lbs.				
Tube Clamp, includes Slotted Hex Head	For 3" OD Tube	Zinc	4 pc.	TCL-300
Screw and Nut, Design Load 800 lbs.				
Tube Clamp, includes Slotted Hex Head	For 3-1/2" OD Tube	Zinc	4 pc.	TCL-350
Screw and Nut, Design Load 800 lbs.				
Tube Clamp, includes Slotted Hex Head	For 4" OD Tube	Zinc	4 pc.	TCL-400
Screw and Nut, Design Load 1000 lbs.				
Tube Clamp, includes Slotted Hex Head	For 4-1/2" OD Tube	Zinc	4 pc.	TCL-450
Screw and Nut, Design Load 1000 lbs.				
Tube Clamp, includes Slotted Hex Head	For 5" OD Tube	Zinc	4 pc.	TCL-500
Screw and Nut, Design Load 1000 lbs.				
Tube Clamp, includes Slotted Hex Head	For 6" OD Tube	Zinc	4 pc.	TCL-600
Screw and Nut, Design Load 1000 lbs.				
Tube Clamp, includes Slotted Hex Head	For 8" OD Tube	Zinc	2 pc.	TCL-800**
Screw and Nut, Design Load 1000 lbs.				
** 2 piece package				
Firestop Sealant	10.5-oz. Tube	-	each	FST-100
Cleaner	Quart	-	each	2868
Metal Sealant	Quart Can	-	each	2084-QT

An aluminum-colored, medium viscosity, synthetic rubber sealant with excellent adhesion to many metal, glass, wood and other surfaces.

Features: Adheres to metal, wood and glass. Seals metal to glass in windows and doors. Resists weather, water, oil and gasoline. Solids wt. approx. 46%, Flash Point (closed cup) 0° F, heavy liquid consistency, aluminum color (dry), brush or flow application. Drying time is 24 hours (1/8" dia. bead), service temp. range of -30° to 200° F.

#### **NOTE:**

Tube Clamps are now available in 50 packs! To order, simply add -50 to the end of the Part Number!

#### KEY

Zinc = Galvanized Carbon Steel
OD = Outside Diameter
All reference dimensions are nominal.

## **NOTES**

